



Strong, Flexible, Sharp

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ABOUT US

BIPICO Industries (Tools) Pvt. Ltd., established in 1974 in Bilimora, Gujarat (India), is an ISO 9001:2015 TUV certified company and strictly implements the ISO procedures across all departments and functionalities of the company. BIPICO's corporate office is located in Mumbai, Maharashtra (India), complemented with an overseas branch located in Ajman (U.A.E).

BIPICO is a leading manufacturer and exporter of a variety of saws and cutting tools in India and a well-reputed brand name in both the Domestic and International Markets. BIPICO exports to more than 25 countries and has earned the Star Export House Certification from the Government of India. The strong Passion and sole Vision of becoming the Leading Cutting Tools Expert, since inception, has paved the way for Bipico to grow multifold in this Industrial Domain. BIPICO has been a preferred solution provider of various cutting tools required for processes like Cutting, Grinding, Drilling, Filing, Polishing, Deburring & Turning.

Bipico ventured into the cutting tools industry by pioneering the production of Hacksaw Blades in India in 1974. In 2001, Bipico earned another milestone by pioneering the manufacturing of the import-substitute product, namely Bimetal Bandsaw Blades, in India and continues to be one of the only two manufacturers of this product in India till date.

BIPICO has a fully-automated CNC plant with machinery imported from Europe.

BIPICO uses the finest quality raw material imported from Europe and conforms to International Standards. The Factory has a strong team for Research and Development to ensure regular improvements of product features and identification of new product opportunities as per the changing requirements of the industries. BIPICO's state-of-the-art, in-house laboratory set-up allows careful testing and inspection of the products, right from incoming raw materials to manufacturing processes, until finished products and packaging, thereby ensuring highest quality products for effective cutting solutions. With over 250+ Channel Partners and 40+ Qualified Engineers spread across India for Pre-Sales & Post-Sales Technical Support, BIPICO has been able to establish itself as one of the most trusted and reputable brand names in the cutting tools industry.





50 YEARS JOURNEY AND BEYOND



Bipico Foundation at
Bilimora, Gujarat, India



Tool Bits

1974

1972



Hacksaw Blades

1979



Achieved India's 5000's
2023 MSME Award for
Quality Excellence



ISO 9001:2015 Certification

2021

2023



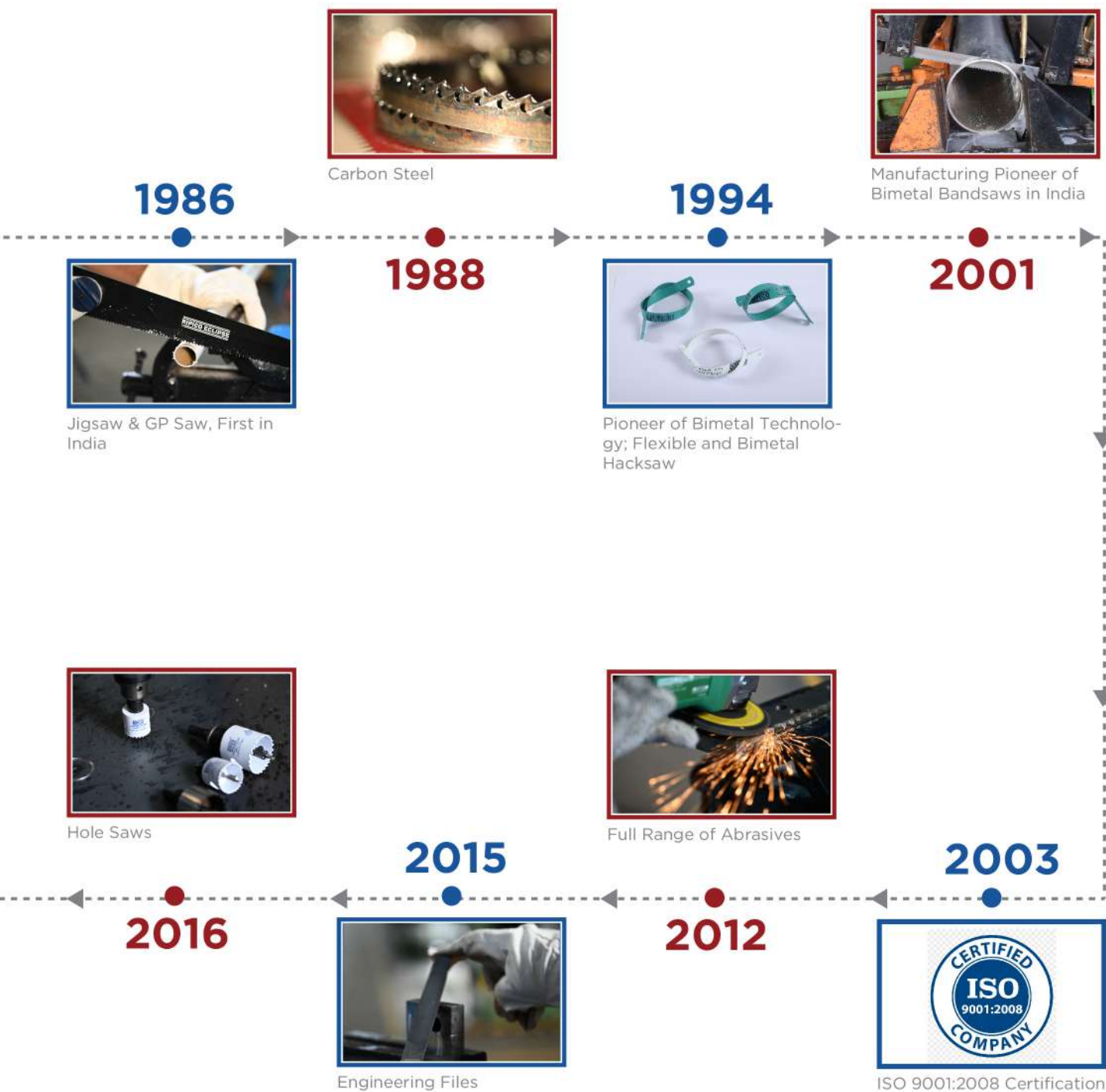
TCT Circular Saws

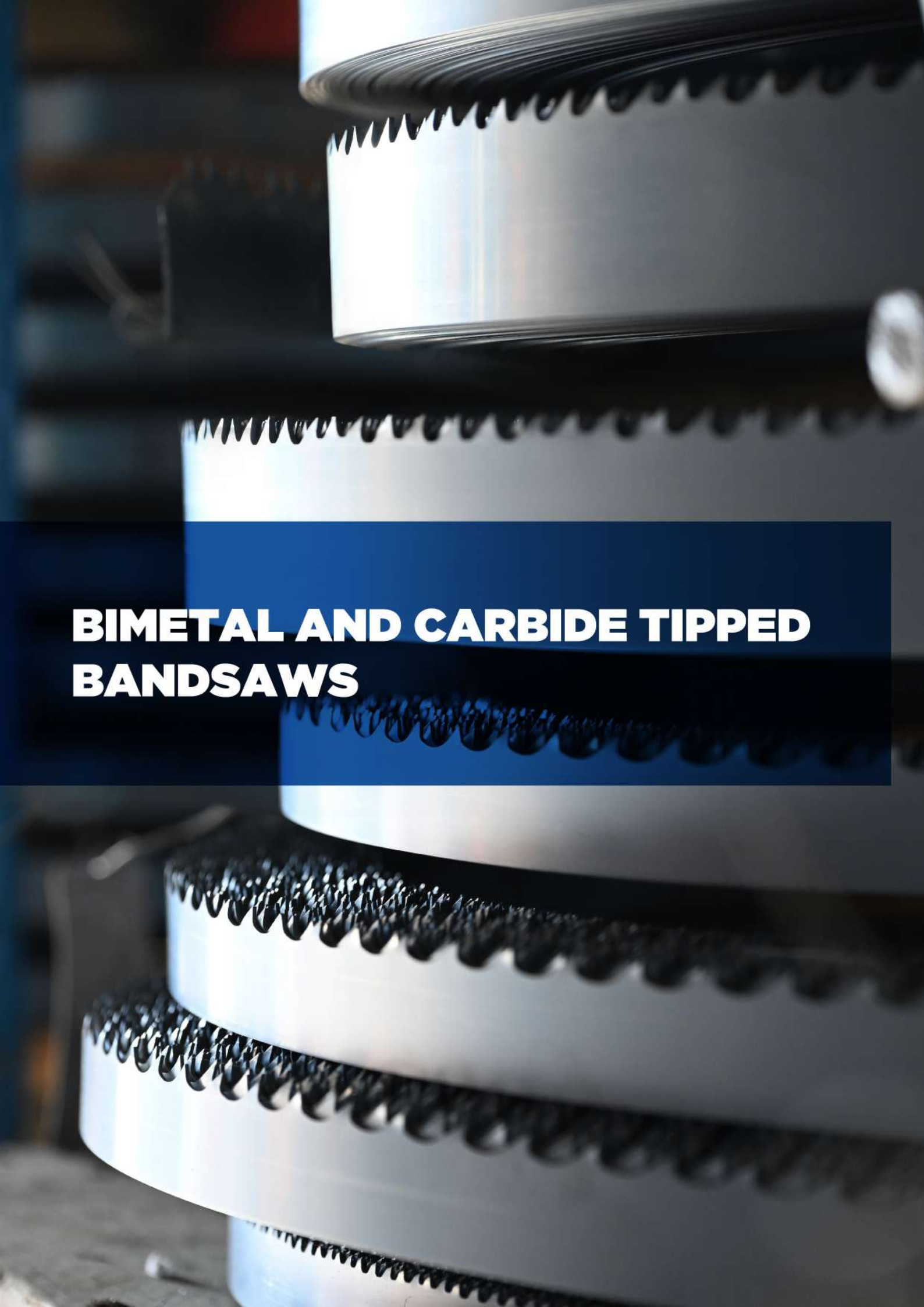
2018

2017



TCT and HSS Annular Cutter



A close-up photograph of several circular saw blades stacked vertically. The blades are made of a light-colored metal, likely steel, and feature a series of sharp, dark-colored teeth along their outer edges. The teeth are arranged in a repeating pattern, and the blades are slightly offset from each other, creating a sense of depth. The background is blurred, showing some industrial equipment.

BIMETAL AND CARBIDE TIPPED BANDSAWS

BIMETAL BANDSAW



GOLD M42

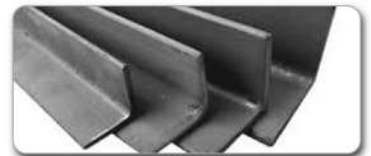
The Gold M42 Bandsaw is meticulously manufactured using the finest quality Bimetal Strip, which comprises of a high quality HSS M42 (8% cobalt) edge material laser beam welded to a high quality spring steel backing material. The perfect distribution of Carbide with a martensitic structure delivers exceptional wear resistance and an outstanding cutting edge for superior performance.

PLATINUM M51

The Platinum M51 Bandsaw is meticulously manufactured using the finest quality Bimetal Strip, which comprises of a high quality HSS M51 (10% cobalt) edge material laser beam welded to a high quality spring steel backing material. The high percentage of Tungsten and Cobalt gives the Platinum M51 Blade an excellent wear resistance and red-hot resistance. The perfect distribution of dense hard Carbide elements, provide a superior cutting performance.

PLUS - GOLD M42 & PLATINUM M51

The tooth geometry of PLUS blades feature a large gullet and a standard rake angle for enhanced cutting efficiency and performance.



SIZE IN MM	SIZE IN INCH	CONSTANT TPI	VARIABLE TPI
13 X 0.60	½ X 0.025	10,14,18, 24	6/10, 8/12, 10/14
13 X 0.90	½ X 0.035	10,14,18, 24	6/10, 8/12, 10/14
20 X 0.90	¾ X 0.035	6,10,14	4/6,5/8,6/10,8/12,10/14
27 X 0.90	1 X 0.035	6,10,14	4/6,5/8,6/10,8/12,10/14
34 x 1.1	1-1/4 X 0.042	4, 6, 8	4/6, 6/10, 8/12, 5/8
41 x 1.3	1-1/2 X 0.050	4,6	4/6, 8/12, 5/8

Note : M51 grade is not available in 13 & 20mm width & also not available in 6/10, 8/12, 10/14 as well as in all constant TPI

Cutting Application:-

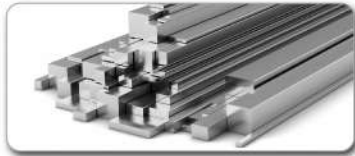
M. S., EN series, Alloy steels, High carbon steels, Structural steels, Tool steel, Large profiles and Solids (Upto 35 HRC)

Features:-

- Ideal for cutting small and medium cross-sections of solid bars and hollow pipes/tubes.
- Fine TPI for precise cutting of small bars and pipes.
- Neutral rake angle with deep gullet ensures smooth cutting performance.

PREMIUM - GOLD M42 & PLATINUM M51

The tooth geometry of PREMIUM blades feature a positive rake angle, additional relief angle and a deep gullet for enhanced cutting efficiency and performance.



Cutting Application:-

Structural steels, Deep drawing steel, Machine steel, Spring steel, Medium alloy steel, Nitriding steel, Stainless steel

Features:-

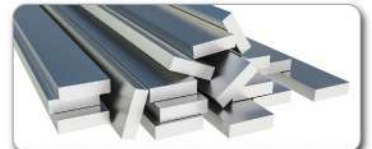
- Versatile profile suitable for cutting a wide range of solid steel materials.
- Enhanced cutting edge stability for reliable performance.
- Engineered for long-lasting durability, minimizing downtime of blade changes.

SIZE IN MM	SIZE IN INCH	CONSTANT TPI	VARIABLE TPI
20 X 0.90	¾ X 0.035	-	3/4, 4/6
27 x 0.90	1 X 0.035	-	2/3, 3/4, 4/6
34 x 1.10	1-1/4 X 0.042	-	2/3, 3/4, 4/6
41 x 1.30	1-1/2 X 0.050	-	2/3, 3/4, 4/6, 1.4/2
54 x 1.60	2 X 0.063	1.25	2/3, 3/4, 4/6, 1.4/2, 0.75/1.25
67 x 1.60	2-5/8 X 0.063	0.75, 1.25	2/3, ¾, 0.75/1.25, 1.4/2, 0.75/1.10
80 x 1.60	3 X 0.063	1.25, 0.75	2/3, 3/4, 0.75/1.25, 1.4/2, 0.75/1.10

Note : M51 grade is not available in 20mm width.

EXTREME - GOLD M42

The tooth geometry of EXTREME blades feature a positive rake angle, additional relief angle, and a deep gullet.



SIZE IN MM	SIZE IN INCH	CONSTANT TPI	VARIABLE TPI
20 X 0.90	¾ X 0.035	3, 4, 6	4/6
27 x 0.90	1 X 0.035	3, 4, 6	3/4, 4/6
34 x 1.10	1-1/4 X 0.042	4,6	3/4, 4/6
41 x 1.30	1-1/2 X 0.050	2,4,6	3/4, 4/6

Note : M51 grade is not available in 20mm width.

Cutting Application:-

Low alloy steel and Unalloyed tool steel, Casting Blocks

Features:-

- Extreme positive tooth form for optimal cutting performance.
- Variable TPI for cutting low alloy steel materials.
- Constant TPI for cutting solid aluminum casting, runners, and risers of cast molds.
- Maximized tooth penetration for a seamless cutting experience.
- Enhanced cutting efficiency and performance.

FLEX - GOLD M42 & PLATINUM M51

The tooth geometry of FLEX blades characterise a special reinforced design with an additional relief angle.



Cutting Application:-

Bundle cutting of Pipes, Tubing and Structural steel

Features:-

- Enhanced resistance to tooth chipping.
- Shock absorbent during interrupted cutting.

SIZE IN MM	SIZE IN INCH	VARIABLE TPI
20 X 0.90	¾ X 0.035	4/6, 5/8, 5/7
27 x 0.90	1 X 0.035	2/3, 3/4, 4/6, 5/8, 5/7
34 x 1.10	1-1/4 X 0.042	2/3, 3/4, 4/6, 5/8, 5/7
41 x 1.30	1-1/2 X 0.050	2/3, 3/4, 4/6, 5/8
54 x 1.60	2 X 0.063	4/6, 3/4, 2/3
67 x 1.60	2-5/8 X 0.063	2/3, 3/4, 4/6

Note : M51 grade is not available in 20mm width.

ULTIMA - GOLD M42 & PLATINUM M51

The tooth geometry of ULTIMA blades feature an extreme positive rake, additional relief angle and deep gullet.



SIZE IN MM	SIZE IN INCH	VARIABLE TPI
27 x 0.90	1 X 0.035	2/3, 3/4
34 x 1.10	1-1/4 X 0.042	2/3, 3/4
41 x 1.30	1-1/2 X 0.050	2/3, 3/4
54 x 1.60	2 X 0.063	2/3, 3/4
67 x 1.60	2-5/8 X 0.063	2/3, 3/4

Cutting Application:-

Forge material, Hard to cut material, Deep drawing steel, Spring steel, Case Hardened steel, Nitriding steel, Tool steel, Quenched & Tempered steel and Hot work steel

Features:-

- Cuts a wide range of higher strength alloys with minimal noise or vibrations.
- Extremely sturdy tooth design to handle harder materials.
- Effortless and aggressive cutting of solid and tough materials.

FASTCUT - GOLD M42 & PLATINUM M51

The tooth geometry and gullet of FASTCUT blades is specially designed for faster and accurate cutting applications, as the name suggests.



Cutting Application:-

Stainless steels, Deep drawing steel, Machining steel, Spring steel, High alloy steel, High Speed Steel, Cast Iron Steel, Case Hardened Steel, Quenched & Tempered Steel

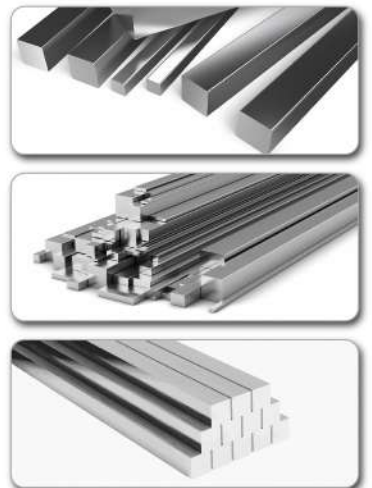
Features:-

- Rapid cutting speed
- Efficient chip removal for smooth cutting
- Reduced noise and vibrations

SIZE IN MM	SIZE IN INCH	VARIABLE TPI
27 x 0.90	1 X 0.035	3/4, 4/6
34 x 1.10	1-1/4 X 0.042	3/4, 4/6

GRINDCUT - GOLD M42 & PLATINUM M51

The tooth geometry of GRINDCUT blades feature precisely ground teeth face with a unique relief angle.



SIZE IN MM	SIZE IN INCH	VARIABLE TPI
27 x 0.90	1 X 0.035	2/3, 3/4, 4/6
34 x 1.10	1-1/4 X 0.042	2/3, 3/4, 4/6
41 x 1.30	1-1/2 X 0.050	2/3, 3/4, 4/6

Cutting Application:-

All types of solid steel material

Features:-

- No breaking-in process required
- Precision-ground sharp teeth edge gives fast and accurate cutting.
- Delivers exceptional post-cut finish and long life.

FORGECUT - GOLD M42 & PLATINUM M51

The tooth geometry of FORGECUT blades feature a distinctive setting pattern and positive rake angle with shallow gullet.



Cutting Application:-

Forging material, Quenched and Tempered steel, Case hardened steel, High alloy steel, Hot work steel, Nitriding steel, Stainless steel, High speed steel, Cast iron steel, Rust and heat resistant steel, Hard materials up to 45 HRC

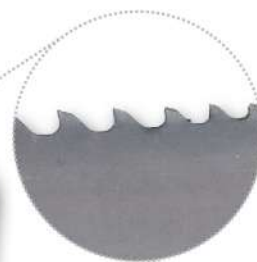
Features:-

- Variable tooth depth for deeper and straighter cuts
- Higher rake angle reduces cutting force
- Shallow gullet enhances blade life
- Wider gullet for efficient chip removal
- Smooth cutting to minimize noise and vibrations

SIZE IN MM	SIZE IN INCH	VARIABLE TPI
54 x 1.60	2 X 0.063	1/1.3
67 x 1.60	2-5/8 X 0.063	1/1.3, 0.75/1.10
80 x 1.60	3 X 0.063	0.75/1.0

FLEX - (+) WITH EXTRA WIDER SET GOLD M42 & PLATINUM M51

The tooth geometry of FLEX (+) WITH EXTRA WIDER SET features an extra wider set of teeth with special reinforced tooth design.



SIZE IN MM	SIZE IN INCH	VARIABLE TPI
67 x 1.60	2-5/8 X 0.063	3/4
80 x 1.60	3 X 0.063	3/4

Cutting Application:-

Designed for cutting of heavy Beams, Channels or Pipes in bigger dimensions

Features:-

- Minimized vibrations during cutting application
- Elimination of tooth stripping
- Prevention of blade pinching
- Extended blade life and reduced downtime

ALUMINA - GOLD M42

The tooth geometry of ALUMINA blades feature a specially designed skip tooth with shallow gullet, positive rake angle and distinctive set pattern.



Cutting Application:-

Aluminium die casting extrusion and other Non-Ferrous Metals/Alloys Cutting of runners & risers of castings

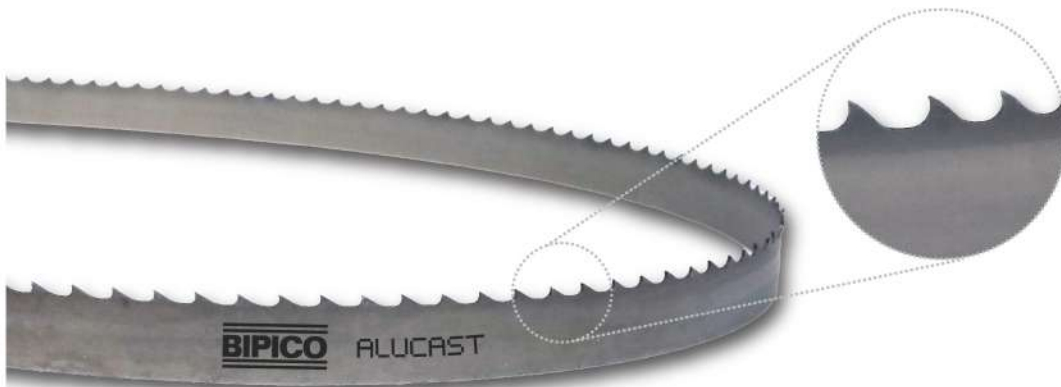
Features:-

- Designed for cutting auto components of aluminum casting with high silicon percentage
- Exclusively suitable for aluminum castings

SIZE IN MM	SIZE IN INCH	CONSTANT TPI
20 X 0.90	¾ X 0.035	3,6
27 x 0.90	1 X 0.035	3,6

ALUCAST - GOLD M42

The tooth geometry of ALUCAST blades feature a special design with a distinctive setting pattern.



SIZE IN MM	SIZE IN INCH	CONSTANT TPI
20 X 0.90	¾ X 0.035	3
27 x 0.90	1 X 0.035	3

Cutting Application:-

Runners & Risers of Aluminium die casting extrusion, solid cutting area with greater percentage of silicon.

Features:-

- Specialized distinctive set pattern for efficient casting cutting and increased cuts per blade
- Suitable for aluminum castings with higher silicon percentage
- Ideal for cutting solid-type castings

SAWPRO TIMBER - GOLD M42

The tooth geometry of SAWPRO TIMBER blades feature a positive rake angle and shallow gullet with constant teeth per inch.



Cutting Application:-

For sawing Log Wood, Timber

Features:-

- Versatile saw blade for all wood sawing applications with efficient dust removal during sawing.
- Suitable for cutting small or large wood or timber
- Affordable with guaranteed performance
- Customizable length options available
- Constant TPI allows for easy blade resharpening for multiple use and increase the cutting life.

SIZE IN MM	SIZE IN INCH	CONSTANT TPI
27 x 0.90	1 X 0.035	22 PITCH
34 x 1.10	1-1/4 X 0.042	22 PITCH
41 x 1.30	1-1/2 X 0.050	22 PITCH
54 x 1.60	2 X 0.063	22 PITCH
67 x 1.60	2-5/8 X 0.063	22 PITCH

CARBIDE TIPPED BANDSAW

The Carbide Tipped Bandsaw is ideal for cutting challenging and hard-to-machine alloys, providing excellent surface finish and increased productivity at a cost-effective price.

Available Grades:-

1) TRI CHIP: - Non-set carbide tipped bandsaw. Available in standard Hi-Lo geometry with positive main angle.

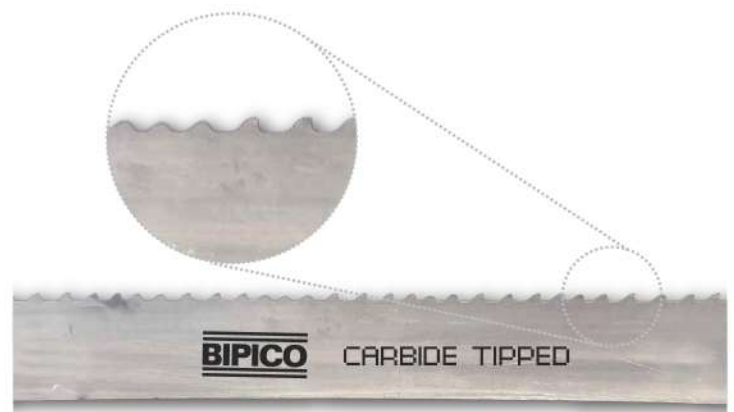
Cutting Application: - Aluminium, Steel and Tool Steel

2) MULTI CHIP X-TRA: - Non-set carbide tipped bandsaw available with positive main angle and five-tooth geometry for aggressive cutting.

Cutting Application: - Aluminium alloys, difficult-to-cut aluminium, aluminium cutting application on automatic high speed machines

3) MULTI CHIP SINUS: - Non-set carbide tipped bandsaw with positive main angle and four-tooth geometry.

CUTTING APPLICATION: - Cutting of stainless steel, Tool steel, Titanium, Inconel alloys, Graphite and difficult-to-cut materials.



SR. NO	SIZE IN MM	SIZE IN INCH	TPI						
			0.75/1.25	1/1.3	1.4/2	2	2/3	3	3/4
1	20 X 0.9	¾ X 0.035						✓	
2	27 x 0.9	1 X 0.035				✓	✓	✓	
3	34 x 1.1	1-1/4 X 0.042				✓	✓	✓	✓
4	41 x 1.3	1-1/2 X 0.050			✓	✓	✓	✓	✓
5	54 x 1.3	2 X 0.050				✓		✓	
6	54 x 1.6	2 X 0.063	✓	✓	✓	✓	✓		
7	67 x 1.6	2-5/8 X 0.063	✓	✓	✓				
8	80 x 1.6	3 X 0.063	✓	✓					

✓ = Available TPI in all above 3 Grades of Carbide Tipped Bandsaw

TOOTH SELECTION CHART

FOR ROUND SOLID BAR

Diameter in mm	5	10	15	20	30	75	150	250	400	800	1500
TEETH PER INCH/25 MM	10/14	8/12	6/10	5/8	4/6	3/4	2/3	1.4/2	1/1.3	0.75/1.25	0.75/1

FOR SQUARE / RECTANGLE SOLID

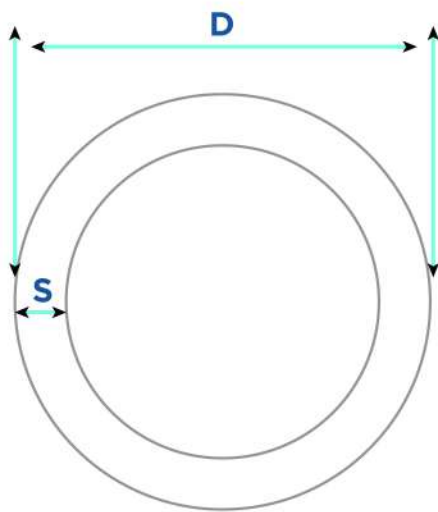
Width in mm	5	10	15	20	50	100	150	400	800	1500
TEETH PER INCH/25 MM	10/14	8/12	6/10	5/8	4/6	3/4	2/3	1.4/2	1.25	0.75/1.25 0.75/1

FOR STRUCTURALS

Diameter in mm	3	4	5	7	15	25	50
Wall Thickness in mm	10/14	8/12	6/10	5/8	4/6	3/4	2/3

TOOTH SELECTION CHART FOR CUTTING OF PIPES / TUBES

D(MM)	20	40	60	80	100	120	150	200	300	400	500	600	700
S(MM)	TOOTH PITCH (TPI)												
2	14	14	14	14	14	14	10/14	10/14	8/12	8/12	6/10	6/10	5/8
3	14	14	10/14	10/14	10/14	10/14	8/12	8/12	6/10	6/10	5/8	5/8	5/8
4	14	14	10/14	10/14	8/12	8/12	8/12	8/12	5/8	5/8	4/6	4/6	4/6
5	14	10/14	10/14	10/14	8/12	8/12	8/12	6/10	5/8	5/8	4/6	4/6	3/4
6	14	10/14	10/14	8/12	8/12	8/12	8/12	5/8	5/8	4/6	4/6	4/6	3/4
8	14	10/14	10/14	8/12	8/12	6/10	6/10	5/8	4/6	4/6	4/6	3/4	3/4
10		8/12	6/10	6/10	6/10	5/8	5/8	4/6	4/6	4/6	3/4	3/4	3/4
12		8/12	6/10	6/10	5/8	5/8	4/6	4/6	4/6	3/4	3/4	3/4	3/4
15		8/12	6/10	5/8	5/8	4/6	4/6	4/6	3/4	3/4	3/4	2/3	2/3
20			6/10	5/8	4/6	4/6	4/6	3/4	3/4	3/4	2/3	2-3	2/3
30				4/6	4/6	4/6	3/4	3/4	3/4	2/3	2/3	2-3	2/3
50						3/4	3/4	3/4	2/3	2/3	2/3	2-3	2/3
75								2/3	2/3	2/3	2/3	2-3	1.4/2
100									2/3	2/3	1.4/2	1.4/2	1.4/2
150									2/3	1.4/2	1.4/2	1.4/2	
200										1.4/2	1.4/2	1.4/2	



D = Diameter
S = Wall Thickness

BLADE BREAK-IN PROCESS

Before applying full feed pressure to the new blades, it is essential to break in the extremely sharp tooth tip and edges. A suitable comparison can be made to the experience of writing with a freshly sharpened wooden pencil.

RECOMMENDED PROCEDURE

- Maintain proper blade speed for the material to be cut.
- Reduce blade feed pressure or feed rate by 50% for the first 300 to 500 square cm of material cut.
- Gradually increase feed pressure or feed rate after break-in to full pressure.

TENSION METER

Why use a Tension Meter?

- Incorrect tension in Bandsaw Blades can result in crooked cuts, rough cutting surfaces, and blade breakage.
- Maintaining proper blade tension will ensure a longer fatigue life for the blades.
- It also helps to reduce the likelihood of machine damage caused by over-tensioning the band.

Therefore, the band tension should be checked frequently as per below given instructions.



Instructions for using Tension Meter

- Begin by securely affixing the Bimetal Bandsaw Blade onto the machine.
- Place the tension meter onto the loose blade, ensuring precise alignment by maintaining an approximate 5 mm distance between the back of the blade and the tension meter slot.
- Sequentially tighten the left-side thumb screw followed by the right-side thumb screw on the tension meter's moving arm.
- Set the dial ring to the Zero position, and proceed to apply tension to the blade manually or using hydraulic pressure. As a general rule, when the guides are more widely spaced, opt for a higher tension range; conversely, when the guide arms are closer together, utilize a lower tension range.
- Once tension is applied to the blade, the dial will indicate readings on the scale, where 1 division corresponds to 1000 PSI.
- Carefully adjust the tension on the blade until achieving the desired tension and corresponding reading on the scale.

Recommended parameters of Band Tension

WIDTH OF BANDSAW	PSI
19mm, 27mm and 34mm	25000 to 32000
41mm and above	30000 to 38000

Note: Band tension capabilities may vary by make and model of the band saw machine. Machine manufacturers or technicians can help if there is any issue concerning machine band tension techniques or capabilities.



CARBON FLEXIBLE BANDSAWS

CARBON FLEXIBLE BANDSAW BLADES

The Carbon Steel Bandsaw is manufactured using finest quality imported High Carbon Steel.



Features:-

- General-purpose cutting for mild and low alloy steels, plastics, and wood.
- Economical and high-quality bandsaw.
- Provides an economical cost per cut.

WIDTH AND THICKNESS		TEETH PER INCH (25 MM)	
MM	INCH	STANDARD TOOTH	HOOK TOOTH
6.0 x 0.63	1/4 x .025	10,14,18,24	4,6
10.0 x 0.63	3/8 x .025	4,6,8,10,14,18,24	3,4,6
12.5 x 0.63	1/2 x .025	6,8,10,14,18,24	3,4,6
16.0 x 0.80	5/8 x .032	6,8,10,14,18	3,4,6
20.0 x 0.80	3/4 x .032	4,6,8,10,14,18	3,4,6
25.0 x 0.90	1 x .035	4,6,8,10,14	2,3,4,6

Available in: Coil and welded loop.



HACKSAW BLADES

12" x 1/2" x 0.025"
320 x 12.5 x 0.63mm
24
TPI

HAND HACKSAW BLADES

ALL HARD HIGH SPEED STEEL HAND BLADES



The High-Speed Steel All Hard Hand Hacksaw Blade is manufactured from premium high-speed steel for unparalleled performance. The blade undergoes precise hardening and tempering across its entire width, providing a robust and inflexible backbone.

Note: The work piece should be securely held in a clamp or vice to prevent shattering of the blade.

Features:-

- Precise straight cuts and extended durability.
- Cuts through various materials, including alloy and stainless steels.
- Highly accurate cutting and ideal for general purpose work.
- Long life

SIZE IN MM	SIZE IN INCH	TPI
250 x 12.5 x 0.63	10 x 1/2 x 0.025	18 ,24,
300 x 12.5 x 0.63	12 x 1/2 x 0.025	18 , 24, 32

ALL HARD HIGH SPEED STEEL HAND BLADE - PLUS 14



The Plus 14 blades have a special tooth geometry featuring specially Milled tooth, a positive rake angle and a smooth gullet.

SIZE IN MM	SIZE IN INCH	TPI
300 x 12.5 x 0.63	12 x 1/2 x 0.025	18 , 24, 32

Features:-

- Aggressive and Faster Cut.
- Tooth remain sharper for long time
- Significant cutting efficiency and effective material removal

ALL HARD HIGH SPEED STEEL HAND BLADE - FAST CUT



The Fast Cut Blades are manufactured using high-quality High Speed Steel and have a special tooth setting pattern. The blades undergo Precision Heat Treatment and tempering to achieve optimal tooth hardness.

Features:-

- Sharp & fast cutting
- Precise, Efficient and Straight cutting
- Durable performance

SIZE IN MM	SIZE IN INCH	TPI
300 x 12.5 x 0.63	12 x 1/2 x 0.025	18 , 24, 32

BIMETAL HIGH SPEED STEEL HAND BLADES



The shatter-proof Bimetal High Speed Steel Hand Hacksaw Blade is manufactured using the finest quality M2 High Speed cutting edge which is laser beam welded to a flexible alloy back.

SIZE IN MM	SIZE IN INCH	TPI
300 x 12.5 x 0.63	12 x 1/2 x 0.025	18 , 24, 32

Features:-

- Super cutting performance, wear resistance and safety.
- It cuts through all types of materials including alloy and stainless steels.

HIGH SPEED STEEL AND FLEXIBLE BIMETAL VARIABLE PITCH HAND HACKSAW BLADES



This innovative blade combines the tooth designs of two tooth variables to offer unique cutting.

Features:-

- Precise cutting with extended durability for long-lasting performance.
- TCost-effective inventory management with versatile TPI capability.
- Effortlessly cuts through alloy steel to stainless steel.
- Reliable tooth design suitable for a wide range of applications.

SIZE IN MM	SIZE IN INCH	TPI
300 x 12.5 x 0.63	12 x 1/2 x 0.025	20/24

ALL HARD LOW ALLOY STEEL HAND HACKSAW BLADES



The blade is manufactured using the finest quality High Carbon Steel.

SIZE IN MM	SIZE IN INCH	TPI
250 x 12.5 x 0.63	10 x 1/2 x 0.025	18 ,24,
300 x 12.5 x 0.63	12 x 1/2 x 0.025	18 , 24, 32

Features:-

- Ideal for general-purpose sawing, providing versatility in various applications.
- Efficiently cuts mild steel, brass, aluminium, copper, soft metals, and plastics for diverse cutting needs.

FLEXIBLE LOW ALLOY STEEL HAND HACKSAW BLADES



The blade is manufactured using the finest quality High Carbon Steel and undergoes a special heat treatment and tempering to achieve flexibility.

Features:-

- Unbreakable and designed for trainee workers, ensuring safety and ease of use.
- Ideal for general-purpose sawing, providing versatility in various applications.
- Efficiently cuts mild steel, brass, aluminium, copper, soft metals, and plastics for diverse cutting needs.

SIZE IN MM	SIZE IN INCH	TPI
250 x 12.5 x 0.63	10 x 1/2 x 0.025	18 ,24,
300 x 12.5 x 0.63	12 x 1/2 x 0.025	18 , 24, 32

JUNIOR HACKSAW BLADES



Junior Hacksaw blades are manufactured from the best quality High Carbon Steel. The teeth are properly hardened and tempered to get optimum blade life.

Features:-

- Useful for professional application
- It can cut soft plastic, paper board, hard board, gypsum, aluminium, non-ferrous metals, pipes and all kind of thin section material.

SIZE IN MM	SIZE IN INCH	TPI
150 x 6 x 0.45	6 x 1/4 x 0.018	14,24, 32

POWER HACKSAW BLADES

ALL HARD HIGH SPEED STEEL - BLUE



The High Speed Power Blades are manufactured using the highest quality M2 grade High Speed Steel. It is fully hardened with precise hardening and undergoes controlled atmosphere tempering.

Features:-

- Designed for high production, ensuring efficient and fast cutting processes.
- Versatile enough to cut bars, tubes, sections, and all types of hard materials with ease.

ALL HARD HIGH SPEED STEEL - FASTCUT



The Fast Cut Power Blades are manufactured using the highest quality M2 grade High Speed Steel. It undergoes precise heat treatment and tempering. The Tooth are designed to be more aggressive and sharp.

Features:-

- Straight and fast cutting • Efficient cutting • More durability.

BIMETAL HIGH SPEED STEEL

Bimetal HSS Power Blades, made from HSS M2 and electron beam welded to a spring steel back, are engineered to withstand heavy feed pressures, ensuring economical and high cutting rates. With exceptional durability, these virtually unbreakable blades are safe for use, making them suitable for unskilled operators or older machines. Moreover, they effortlessly cut through most types of materials, including alloy and stainless steel.



The Fast Cut Power Blades are manufactured using the highest quality M2 grade High Speed Steel. It undergoes precise heat treatment and tempering. The Tooth are designed to be more aggressive and sharp.

LOW ALLOY STEEL POWER BLADES



The blade is manufactured using the finest quality High Carbon Steel and undergoes a special heat treatment and tempering to achieve flexibility.

POWER HACKSAW BLADES - SIZE CHART

SIZE IN MM					SIZE IN MM					TPI	LAS	HSS	Fast Cut	BIMETAL HSS
												BLUE	RED	BLUE / WHITE
300	x	16	x	0.80	12	x	5/8	x	0.032	10,14		✓	✓	
300	x	25	x	1.25	12	x	1	x	0.050	10,14	✓	✓	✓	✓
350	x	25	x	1.25	14	x	1	x	0.050	10,14	✓	✓	✓	✓
400	x	25	x	1.25	16	x	1	x	0.050	10,14		✓	✓	
425	x	25	x	1.25	17	x	1	x	0.050	10,14	✓	✓	✓	
450	x	25	x	1.25	18	x	1	x	0.050	10,14		✓	✓	
400	x	25	x	1.60	16	x	1	x	0.062	10,14	✓	✓	✓	
450	x	25	x	1.60	18	x	1	x	0.062	10,14		✓	✓	
300	x	32	x	1.60	12	x	1 1/4	x	0.062	6,10				✓
350	x	32	x	1.60	14	x	1 1/4	x	0.062	6,10		✓	✓	✓
400	x	32	x	1.60	16	x	1 1/4	x	0.062	6,10	✓	✓	✓	✓
425	x	32	x	1.60	17	x	1 1/4	x	0.062	6,10	✓	✓	✓	✓
450	x	32	x	1.60	18	x	1 1/4	x	0.062	6,10		✓	✓	✓
450	x	38	x	1.60	18	x	1 1/2	x	0.062	6,10	✓	✓	✓	
400	x	38	x	2.00	16	x	1 1/2	x	0.075	4,6,10	✓	✓	✓	
350	x	32	x	2.00	14	x	1 1/4	x	0.075	4,6,10		✓	✓	✓
450	x	32	x	2.00	18	x	1 1/4	x	0.075	6,10		✓	✓	
350	x	38	x	2.00	14	x	1 1/2	x	0.075	4,6,10		✓	✓	✓
450	x	38	x	2.00	18	x	1 1/2	x	0.075	4,6,10		✓	✓	✓
500	x	32	x	2.00	20	x	1 1/4	x	0.075	4,6,10		✓	✓	
500	x	38	x	2.00	20	x	1 1/2	x	0.075	4,6,10		✓	✓	
525	x	38	x	2.00	21	x	1 1/2	x	0.075	4,6,10		✓	✓	
550	x	38	x	2.00	22	x	1 1/2	x	0.075	4,6,10		✓	✓	
600	x	38	x	2.00	24	x	1 1/2	x	0.075	4,6,10		✓	✓	✓
700	x	38	x	2.00	28	x	1 1/2	x	0.075	6,10		✓	✓	
600	x	50	x	2.00	24	x	2	x	0.075	4,6,10		✓	✓	
650	x	50	x	2.00	26	x	2	x	0.075	6,10		✓	✓	
450	x	32	x	2.25	18	x	1 1/4	x	0.080	4,6,10				✓
450	x	38	x	2.25	18	x	1 1/2	x	0.080	4,6,10				✓
500	x	38	x	2.25	20	x	1 1/2	x	0.080	4,6,10		✓	✓	✓
450	x	45	x	2.25	18	x	1 3/4	x	0.080	4,6		✓	✓	✓
475	x	45	x	2.25	19	x	1 3/4	x	0.080	6				✓
500	x	45	x	2.25	20	x	1 3/4	x	0.080	4,6				✓
525	x	45	x	2.25	21	x	1 3/4	x	0.080	4,6		✓	✓	✓
550	x	45	x	2.25	22	x	1 3/4	x	0.080	6,10		✓	✓	✓
575	x	45	x	2.25	23	x	1 3/4	x	0.080	6				✓

SIZE IN MM					SIZE IN MM					TPI	LAS	HSS	Fast Cut	BIMETAL HSS
												BLUE	RED	BLUE / WHITE
600	x	45	x	2.25	24	x	1 3/4	x	0.080	6		✓	✓	✓
600	x	50	x	2.25	24	x	2	x	0.080	4,6,10		✓	✓	✓
600	x	38	x	2.50	24	x	1 1/2	x	0.100	4,6,10		✓	✓	
500	x	50	x	2.50	20	x	2	x	0.100	4,6				✓
525	x	50	x	2.50	21	x	2	x	0.100	4,6				✓
550	x	50	x	2.50	22	x	2	x	0.100	4,6				✓
575	x	50	x	2.50	23	x	2	x	0.100	4,6				✓
600	x	50	x	2.50	24	x	2	x	0.100	4,6		✓	✓	✓
650	x	50	x	2.50	26	x	2	x	0.100	4,6		✓	✓	✓
700	x	38	x	2.50	28	x	1 1/2	x	0.100	4,6		✓	✓	
700	x	50	x	2.50	28	x	2	x	0.100	4,6		✓	✓	✓
750	x	38	x	2.50	30	x	1 1/2	x	0.100	4,6		✓	✓	
750	x	50	x	2.50	30	x	2	x	0.100	4,6		✓	✓	✓
800	x	50	x	2.50	32	x	2	x	0.100	4,6		✓	✓	✓
900	x	50	x	2.50	36	x	2	x	0.100	4,6		✓	✓	✓

PATA / PLANNER BLADES

A Unique product to cater to vast industrial application & wood working.



Features:-

- Available in two grades i.e. Low Alloy Steel & High Speed Steel.
- A Planner Blade is used in Hand Planners and in Machines for Wood-Working
- A Scraper in Chemical Plants, Engineering Industries, Construction Industries, etc.

SAWS & FRAMES

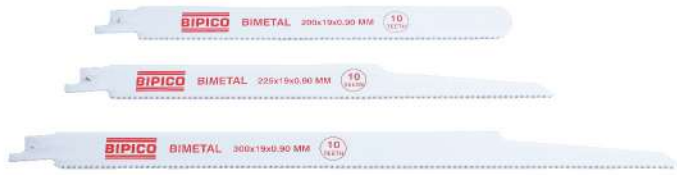


PALLET DISMANTLING BLADES

The pallet dismantling blades are manufactured using the finest quality Bimetal Steel Raw Material. They characterise a special milled tooth design for superior cutting performance and undergo special heat treatment for extended durability.

Features:-

- For heavy duty and demolition application in wood and metal.
- High-performance cutting blade for pallet dismantling
- Specially designed pointed shape for easy entry into difficult-to-cut junctions.



SIZE (MM)	SIZE (INCH)	TPI
150 X 19 X 0.90MM	6" X 3/4" X 0.035"	10,14,10/14
200 X 19 X 0.90MM	8" X 3/4" X 0.035"	10,14,10/14
225 X 19 X 0.90MM	9" X 3/4" X 0.035"	10,14,10/14
300 X 19 X 0.90MM	12" X 3/4" X 0.035"	10,14,10/14

RECIPROCATING SAW BLADES

The reciprocating saw blades are manufactured using the finest quality Bimetal Steel Raw Material with 8% cobalt. They characterise a special milled tooth design for superior cutting performance and undergo special heat treatment for extended durability.

Features:-

- For cutting Metal including nonferrous pipes, sheet metals.
- Specially designed pointed shape for easy entry into difficult-to-cut junctions.

SIZE (MM)	SIZE (INCH)	TPI
150 X 19 X 0.90MM	6" X 3/4" X 0.035"	10,14,10/14
200 X 19 X 0.90MM	8" X 3/4" X 0.035"	10,14,10/14
225 X 19 X 0.90MM	9" X 3/4" X 0.035"	10,14,10/14
300 X 19 X 0.90MM	12" X 3/4" X 0.035"	10,14,10/14



GP SAW - DO-IT-YOURSELF

Our General Purpose Saw, a cutting-edge 21st century product, is a revolutionary DO-IT-YOURSELF tool. This invaluable tool serves automobile workshops, carpenters, small factories, engineering industries, building contractors, households, farms, and gardens. Its special Zinc Die Cast Handle offers nine different adjustable angles, enabling easier cutting at DIFFICULT-TO-REACH POSITIONS.



Available in: 4TPI, 6TPI, 10TPI & 14TPI with flexible blade.

Applications:

- 10 TPI - Suitable for Non-Ferrous and Ferrous Bars, Sections, Angles, Channels, Cables, Asbestos Sheets, etc.
- 14 TPI - Suitable for galvanised pipes & sheets, PVC pipes, cement pipes, ceramic pipes, etc
- 6 TPI - Suitable for hard wood
- 4 TPI - Suitable for soft wood.

*Note- Replacement of the blade is easy & quick.

AIR SAW BLADE

Bimetal special design blade with Raker and Wavy set useful for cutting sheet metals, plastics, aluminium, Sandwich materials, useful in automobile garage as well as small workshops.

SIZE (MM)	TPI
90 X 1.8 X 3 9/16	14,18
90 X 1.4 X 3 9/16	14,18
90 X 1.1 X 3 9/16	18,24
90 X 0.8 X 3 9/16	32
96 X 1.8 X 3 3/4	14,18
96 X 1.4 X 3 3/4	18,24
90 X 1.8 X 3 9/16	14



PROFESSIONAL: TUBULAR HACKSAW FRAME



Blade	250mm/300mm 10/12 inches
Section	13mm x 16 mm x 19 Gauge
Nt.Wt.	670gms

- Zinc Die Cast Handle. Powder coated
- Adjustable for 10" & 12" Blade.
- Tubular design to give rigidity.

PROFESSIONAL RECTANGULAR FRAME

Blade	250mm/300mm 10/12 inches
Section	20mmx15mmx18
Nt.Wt.	520gms

- Heavy Duty aluminium die-cast handle.
- Handle & pipe - epoxy powder coated.
- Rigid & balanced frame with carbon steel pipe...
- 8mm square fitting with wing nut.
- In the process of blade fitting, rivets do not fall off.
- Also available with the same feature in chrome plated pipe.



PROFESSIONAL: TUBULAR FRAME



Blade	250mm/300mm 10/12 inches
Section	18mm x 13 mm x 16 Gauge
Nt.Wt.	370gms

- Unbreakable Nylon Handle.
- Pipe Epoxy Powder Coated.
- Adjustable for 10" & 12" Blade.
- 8mm square fitting with wing nut.
- In the square of blade fitting rivets do not fall off.
- Also available with the same feature in chrome plated pipe.

PROFESSIONAL: FRAME ADJUSTABLE

Blade	250mm/300mm 10/12 inches
Section	18mm x 5.0mm
Nt.Wt.	685gms

- A.B.S. Plastic Heavy Handle.
- Adjustable for 10" & 12" Blade.
- 8mm square fitting with wing nut.
- In the process of blade fitting, rivets do not fall off.



PROFESSIONAL: FIX TYPE FRAME



Blade	300mm / 12 inches
Section	19mm x 6.35mm
Nt.Wt.	610gms

- Rigid & heavy duty frame for 12" blades only.
- Environmental friendly wooden handle.
- 8mm square fitting with wing nut.
- In the process of blade fitting, rivets do not fall off.

HANDY JUNIOR SAW - PISTOL GRIP

Blade	150mm/6 inches
Section	9.5 mm x 4.78mm
Nt.Wt.	140gms

- Pistol Grip A.B.S. die moulded handle
- Fitted with 6" blade.
- Nickel Plated square screws for blade holding.
- Knurled nut for blade tensioning.



JUNIOR SAW FRAME



Blade	150mm/6 inches
Section	9.5mmx5mm
Nt.Wt.	170gms

- Useful for home/factory/articiane etc.
- Hexagon nut fitted in wooden handle for blade tensioning.
- Nickel plated screw for blade holding.

HANDY WIRE SAW - SLEEK TYPE BWS - 6

Blade	150mm/6 inches
Section	6mm round
Nt.Wt.	100gms

- Low price sleek saw frame.
- Bow available in different assorted powder coated color.
- 6" blade fitted with the help of powder coated dowels.



TOOL BITS



HIGH SPEED TOOL BITS are manufactured from the finest quality High Speed Steel with various cobalt grade. These versatile tool bits are widely utilized for machining both ferrous and nonferrous metals. With sophisticated heat treatment, they offer extended life between two regrinds, ensuring exceptional performance in various applications.

SQUARE GROUND TOOL BITS

HIGH SPEED STEEL



SIZE (INCH)		
WIDTH	HEIGHT	LENGTH
1/8 3/16	1/8	2 1/2
3/16	3/16	2 1/2
1/4	1/4	2 1/2
5/16	5/16	2 1/2
3/8	3/8	3
7/16	7/16	3 1/2
1/2	1/2	4
5/8	5/8	4 1/2
3/4	3/4	5
7/8	7/8	6
1	1	7
1 1/8	1 1/8	7
1 1/4	1 1/4	7



SIZE (INCH)		
WIDTH	HEIGHT	LENGTH
1/4	1/4	4
1/4	1/4	6
1/4	1/4	8
5/16	5/16	4
5/16	5/16	6
5/16	5/16	8
3/8	3/8	4
3/8	3/8	6
3/8	3/8	8
3/8	3/8	10
7/16	7/16	6
1/2	1/2	6
1/2	1/2	8
1/2	1/2	10
5/8	5/8	6
5/8	5/8	8
3/4	3/4	6
3/4	3/4	8
1	1	8

Available Grade:-

BP 101 GRADE M2 WITHOUT COBALT ----- Useful for relatively softer material.

BP 202 GRADE M35 WITH 5% COBALT -----Economical grade for general purpose.

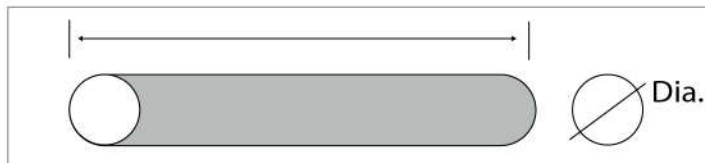
BP 303 GRADE M42 WITH 8% COBALT ----- Difficult to machine alloys and high strength steel

BP 404 GRADE T42 WITH 10% COBALT ----- Useful for finishing operation where maximum tool life is required.
Useful for tough material.

BP 505 GRADE T42 WITH 10% COBALT ----- Useful for better output and longer life on tough material.
(WITH CRYOGENIC TREATMENT)

ROUND TOOL BITS

HIGH SPEED STEEL



SIZE (INCH)	
DIAMETER	LENGTH
1/8	2 3/4
3/16	3 1/2
1/4	2 1/2
5/16	2 1/2
5/16	3 1/2
3/8	3
7/16	3 1/2
7/16	4
1/2	4
5/8	3

EXTRA LONG	
DIAMETER	LENGTH
1/4	4
5/16	4 1/2
3/8	8
3/8	5
7/16	5 1/2
1/2	6
3/16	6
5/8	6
3/4	6
7/8	6
7/8	8
1	6
1	8

Available Grade:-

BP 101 GRADE M2 WITHOUT COBALT

BP 202 GRADE M35 WITH 5% COBALT

RECTANGULAR GROUND TOOL BITS HIGH SPEED STEEL



SIZE (INCH)		
WIDTH	HEIGHT	LENGTH
1/8	1/2	4
3/16	5/16	4
1/4	3/8	2 1/2
1/4	3/8	3
1/4	3/8	4
1/4	3/8	6
1/4	1/2	3
1/4	1/2	4
1/4	1/2	6
1/4	3/4	4
1/4	3/4	5
1/4	3/4	6
1/4	1	6
5/16	3/8	4
5/16	7/16	3
5/16	7/16	4
5/16	1/2	4
5/16	1/2	6
5/16	3/4	4
5/16	3/4	5
5/16	1	6
3/8	1/2	3
3/8	1/2	4
3/8	5/8	4
3/8	5/8	5
3/8	5/8	6
3/8	3/4	4

SIZE (INCH)		
WIDTH	HEIGHT	LENGTH
3/8	3/4	5
3/8	3/4	6
3/8	1	6
1/2	3/4	4
1/2	3/4	5
1/2	3/4	6
1/2	1	6
1/2	1	7
1/2	1	8
1/2	1.25	7
1/2	1.5	7
5/8	3/4	5
5/8	7/8	6
5/8	1	6
5/8	1	7
5/8	1.25	6
5/8	1.25	7
5/8	1.5	7
3/4	1	6
3/4	1	7
3/4	1.25	6
3/4	1.25	7
3/4	1.5	7
3/4	1.125	7
1.125	6	
1.125	7	
1.5	7	

Available Grade:-

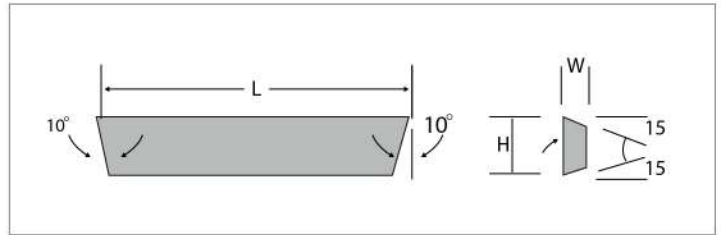
BP 101 GRADE M2 WITHOUT COBALT

BP 202 GRADE M35 WITH 5% COBALT

BP 303 GRADE M35 WITH 8% COBALT

CUT-OFF BLADES

HIGH SPEED STEEL



WIDTH	SIZE (INCH)		LENGTH
	HEIGHT		
1/6	1/2		4 1/2
1/16	11/16		5
3/32	1/2		4 1/2
3/32	5/8		5
1/8	1/2		4 1/2
1/8	3/4		5
1/8	3/4		6
1/8	7/8		6
1/8	7/8		7
3/16	3/4		6
3/16	13/16		6
3/16	1		6 1/2
3/16	1		8
3/16	1 1/8		7
1/4	1 1/8		7
1/4	1 1/4		7
1/4	1 1/4		9

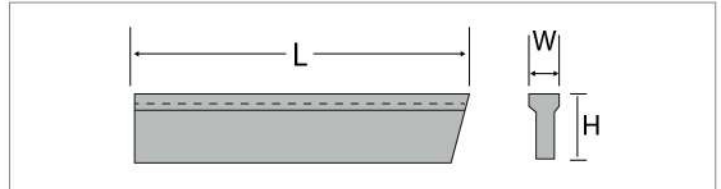
Available Grade:-

BP 101 GRADE M2 WITHOUT COBALT

BP 202 GRADE M35 WITH 5% COBALT

CUT-OFF BLADES P TYPE (T SHAPED)

HIGH SPEED STEEL



CODE	SIZE (INCH)		LENGTH
	HEIGHT	HEIGHT	
P1N	0.04	1/2	3 1/2
P1N	1/16	1/2	4 1/2
P2N	5/64	1/2	4 1/2
P2	3/32	1/2	4 1/2
P3S	1/8	1/2	4 1/2
P3N	3/32	11/16	5
P3	1/8	11/16	5
P4	5/32	11/16	5
P5S	3/16	11/16	5
P3W	1/8	3/4	5
P4W	5/32	3/4	5
P5W	3/16	3/4	5
P5X	1/8	7/8	6
P5N	5/32	7/8	6
P5	3/16	7/8	6
P6	1/4	7/8	6
P8X	1/8	1 1/8	6 1/2
P8N	5/32	1 1/8	6 1/2
P8	3/16	1 1/8	6 1/2
P9	1/4	1 1/8	6 1/2
P10	5/16	1 1/8	6 1/2

Available Grade:-

BP 101 GRADE M2 WITHOUT COBALT

BP 202 GRADE M35 WITH 5% COBALT

HOLE SAWS



UNIVERSAL HOLE SAW

Universal Hole Saws are precision-crafted from HSS M42 (8% Cobalt) grade Bimetal Strips imported from leading European suppliers. The tooth geometry is specially designed in-house by R&D team which ensures efficient cutting across various materials. The Hole Saws undergo advanced heat treatment in fully automated, CNC-controlled imported furnaces within an inert atmosphere, resulting in exceptional consistency in hardness and improved toughness. With a single-piece construction and inbuilt Arbor & Drill, our Universal Hole Saw offers convenience and superior performance.



DIAMETER					
MM	INCH	MM	INCH	MM	INCH
12	1/2	40	1-5/8	70	2-3/4
16	5/8	44	1-3/4	76	3
19	3/4	48	1-7/8	79	3-1/8
22	7/8	51	2	83	3-1/4
25	1	54	2-1/4	86	3-3/8
29	1-1/8	57	2-1/4	89	3-1/2
32	1-1/4	60	2-3/8	95	3-3/4
35	1-3/8	64	2-1/2	102	4
38	1-1/2	67	2-5/8		

Features:-

- **Extended Cutting Depth:** Offers a cutting depth of 27 mm, providing twice the lifespan compared to conventional Hole Saws.
- **Versatile Material Cutting:** Specially designed for cutting various soft and hard materials, ensuring excellent performance across different applications.
- **Improved Hardness and Toughness:** HSS teeth exhibit higher hardness and toughness, ensuring exceptional cutting performance and extended tool life.

PRECISION HOLE SAW

Precision Hole Saws, manufactured from HSS M42 (8% Cobalt) imported Bimetal Strips. Our in-house R&D team has meticulously designed the tooth geometry with a variable pitch and positive rake angle. These Hole Saws undergo advanced heat treatment in fully automated CNC controlled imported furnaces, creating a consistent hardness and enhanced toughness within an inert atmosphere. Experience precision cutting at its finest. The depth of Holesaw is 41 mm which offers making holes on High Thickness Sheets.

DIAMETER							
MM	INCH	MM	INCH	MM	INCH	MM	INCH
14	9-16	44	1-3/4	79	3-1/8	114	4-1/2
16	5/8	48	1-7/8	83	3-1/4	121	4-3/4
19	3/4	51	2	86	3-3/8	127	5
22	7/8	54	2-1/8	89	3-1/2	133	5-1/4
25	1	57	2-1/4	92	3-5/8	140	5-1/2
29	1-1/8	60	2-3/8	95	3-3/4	152	6
32	1-1/4	64	2-1/2	102	4	160	6-5/16
35	1-3/8	67	2-5/8	105	4-1/8	183	7-5/16
38	1-1/2	70	2-3/4	108	4-1/4	210	8-1/4
40	1-9/16	76	3	111	4-3/8		

Features:-

- **Special heat treatment** ensures faster cutting compared to conventional Hole Saws.
- Provides extra swap clearance for cutting thicker metal sections.
- Better Drill geometry allows for easier penetration into the material.
- Smooth cut with reduced tendency to snag on irregular surfaces.
- Suitable for cutting various materials, including Cast Iron, Mild Steel, Cast Steel, Stainless Steel, Aluminium, Duralium, Non Ferrous Alloys, Bakelite, Bronze, Brass, Wood, Hardwood, and Plaster of Paris.
- Ideal for a variety of applications, such as production, maintenance, electrical panel manufacturing, plumbing, and carpentry.



HSS M2 HOLE SAW

Our HSS All Hard Hole saws are made from HSS M2 Material.



SIZE MM	INCH
19	3/4"
22	7/8"
29	1-1/8"
32	1-1/4"
44	1-3/4"
51	2

Features:-

- Single Piece Construction: Comes with BPA 02 Arbor and ejector spring for easy use.
- It has an additional teeth relief gullet at each tooth for efficient chip removal while drilling.
- Suitable for drilling bigger thickness sheets, ranging from 4mm to 6mm thickness.
- Begin cutting at low (or recommended) speed (RPM), gradually increasing the speed as ease of cutting improves. Avoid extreme heat build-up on the cutting surface.

ARBOR

BIPICO offers three types of Arbors specially designed to perfectly complement PRECISION HOLE SAWS. These Arbors feature a hex shank for improved grip and an interlocking provision for added stability.



Arbor Types:-

- BPA03 Hex Shank 9mm (3/8") - Suitable for Dia 14mm to 35mm Hole Saws
- BPA05 - Quick Release Hex Shank 9mm (3/8") - Suitable for Dia 38mm to 210mm Hole Saws
- BPA06 Quick Release Hex Shank 11 mm (7/16") - Suitable for Dia 38mm to 210mm Hole Saws

HOLE SAW KIT

Our Hole Saw Kits are tailored to cut through any material with ease. Each Kit comprises assorted Hole Saws and accessories meticulously crafted for specific applications in electrical, plumbing, interior decoration.

We have curated three different types of Kits which is suitable for different purposes, making them indispensable tools for cutting needs:

The standard Kits have in them Bimetal M42 (8% Cobalt) Hole Saws of variable TPI.

General Purpose Kit



Special Purpose Kit



Universal Kit



JOB	HOLE SAW MM	ACCESSORIES
General Purpose Kit	25,29,35,44,51 & 64	BPA03 & BPA05 Arbors, HSP Ejector Spring
Electrician Kit	16,20,25,29,44 & 51	BPA03 & BPA05 Arbors, HSP Ejector Spring
Electrician Kit	16,20,22,25,29,35,44,51,64,68 & 76	BPA03 & BPA06 Arbors, HSP Ejector Spring
Plumbers Kit	19,22,29,38,44,51 & 57	BPA03 & BPA05 Arbors, HSP Ejector Spring
Plumbers Kit	16,19,22,29,35,38,44,51,57,65 & 68	BPA03 & BPA06 Arbors, HSP Ejector Spring
Plumbers and Electrician Kit	16,20,22,29,35,38,40,44,51,57,65 & 68	BPA03 & BPA06 Arbors, HSP Ejector Spring
Automotive Kit	19,22,25,29,32 & 38	BPA03 & BPA05 Arbors
Locksmith Kit	24,27,32,35,38,54 & 60	BPA03 & BPA05 Arbors, HSP Ejector Spring
Locksmith Kit	22,24,25,27,32,35,38,44,54 & 60	BPA03 & BPA06 Arbors, HSP Ejector Spring
Universal Kit	16,57,64,20,22,25,29,32,35,38,44,51,68 & 76	BPA03 & BPA06 Arbors, HSP Ejector Spring

HOLE SAW CUTTING TIPS

Recommended Cutting Speeds (RPM) for Sawing various materials

SAW DIAMETER		MILD STEEL RPM	STAINLESS & TOOL STEEL RPM	CAST IRON RPM	BRASS & ALUMINUM RPM
MM	INCH				
14-25	9/16-1	580-350	300-175	400-235	790-470
27-51	1 1/16-2	325-170	160-85	215-115	435-230
52-76	2 1/16-3	165-115	80-85	110-75	220-150
79-102	3 1/8-4	110-85	55-40	70-55	140-110
105-210	4 1/8-8 9/32	80-40	40-20	55-25	110-60

Features:-

- Always wear safety glasses
- Keep hands, loose hair, and clothing away from the rotating Saws.
- Use oil or coolant on most metals except cast iron for smoother cutting.
- Hold the Impact Drill machine firmly and keep it perpendicular to the work surface.
- Use enough pressure to ensure the Hole Saw cuts efficiently, clearing chips frequently.
- Follow the recommended cutting speed for the Hole Saw's diameter, RPM, and material to be cut. Consider using a variable speed machine, if available.
- For harder materials and tough cuts, opt for a self-locking Arbor to reduce chatter and vibrations during cutting.
- When sawing tough materials like ceramics, consider removing the Drill from the Hole Saw once the position is established, allowing for faster cutting with reduced pressure.
- Use coolant, especially when cutting metals and fired ceramics.



ABRASIVES



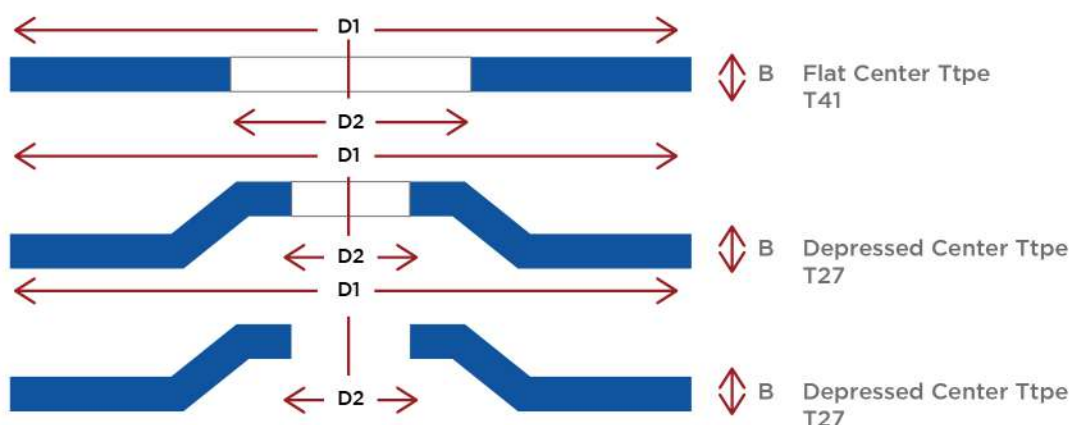
SAFETY RECOMMENDATIONS



ABRASIVE TYPE CODE	GRIT SIZE	HARDNESS GRADE	BOND BF
A = Aluminium Oxide	16 - 24 Coarse	(A-Z)The hardness is graded from soft to hard by means of letters in alphabetically ascending order	BF = Resinoid bond
C = Silicon Carbide	30 - 60 Medium	(A TO Z) H-K = soft LI=medium P-S = hard T-Z very hard	Fibre = Reinforced
Z = Zirconia Alumina Grain	70 - 220 Fine- Medium		woven or non-woven
ZA = Zirconia Alumina Grain /Aluminium Oxide			
WA = White Corundum			

DIMENSION AND SHAPES

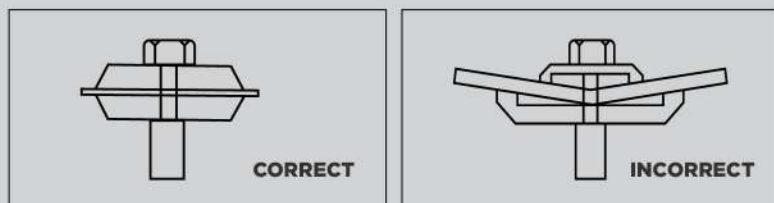
The diameter, thickness and center hole dimension are indicated in the drawings and tables by means of the following symbols:



MOUNTING SYSTEM

Always ensure to use flanges with the same diameter and support areas for cutting and grinding operations.

Never mix flanges with different diameters as it can lead to unsafe conditions and should be avoided.



MAXIMUM OPERATING SPEED

As per EN12413 specifications, the product label displays the maximum operating speed (m/s) of the tool.

This maximum permissible RPM specification corresponds to the nominal diameter of the tools.

CUTTING WHEEL



- Always wear safety glasses
- High-Performance Abrasive for Metal, Stainless Steel, and Precious Metals.
- Leaves No Burning Marks on the Work Piece.
- Ensures Good Durability and Excellent Finish.
- Enhanced Safety and Efficiency.
- Enables Fast and Smooth Cutting.

CUTTING WHEEL				
D1 x B x D2		SPECIFICATION	M/S	RPM
SIZE IN METRIC	SIZE IN INCH			
76x1x9.52	3x1/25x3/8	AWA600BF	80	20100
76x1.6x9.53	3x1/16x3/8	AWA460BF	80	20100
100x1x16	4x1/25x5/8	AWA600BF	80	15300
100x1.6x16	4x1/16x5/8	AWA460BF	80	15300
115x1x22	4-1/2x1/25x7/8	AWA600BF	80	13300
115x1.6x22	4-1/2x1/16x7/8	AWA460BF	80	13300
125x1x22	5x1/25x7/8	AWA600BF	80	12200
125x1.6x22	5x1/16x7/8	AWA460BF	80	12200
180x1.6x22	7x1/16x7/8	AWA460BF	80	8500
230x1.6x22	9x1/16x7/8	AWA460BF	80	6600

CUTTING WHEEL FOR ALL METALS

- 'A' class Aluminium Oxide Grains.
- High Security for worry-free usage.
- Enables fast and smooth cutting.
- Demonstrates impressive durability and delivers an excellent finish.



CUTTING WHEEL FOR ALL METALS				
D1 x B x D2		SPECIFICATION	M/S	RPM
SIZE IN METRIC	SIZE IN INCH			
76x3x9.53	3x1/8x3/8	A30RBF	80	20100
100x3x16	4x1/8x5/8	A30RBF	80	15300
115x3x22	4-1/2x1/8x7/8	A30RBF	80	13300
125x3x22	5x1/8x7/8	A30RBF	80	12200
180x3x22	7x1/8x7/8	A30RBF	80	8500
230x3x22	9x1/8x7/8	A30RBF	80	6600
300x2x25.4	12x0.078/1x1	A30RBF	80	5100
300x3x25.4	12x1/8x1	A30RBF	80	5100
355x3x25.4	14x1/8x1	A30RBF	80	4400
355x4x25.4	14x5/32x1	A24RBF	80	4400
405x4x22.2	16x5/32x7/8	A24RBF	80	3800
405x4x25.4	16x5/32x1	A24RBF	80	3800

GRINDING DISC FOR ALL METALS



- 'A' class Aluminium Oxide Grains
- Leaves no burning marks on the work piece.
- Demonstrates impressive durability and provides an excellent finish.
- Enables fast and smooth cutting for efficient operations.

GRINDING DISC FOR ALL METALS				
D1 x B x D2		SPECIFICATION	M/S	RPM
SIZE IN METRIC	SIZE IN INCH			
100x6x16	4x1/4x5/8	A24SBF	80	15300
115x6x22	4-1/2x1/4x7/8	A24SBF	80	13300
115x6x16	4-1/2x1/4x5/8	A24SBF	80	13300
125x6x22	5x1/4x7/8	A24SBF	80	12200
150x6x22	6x1/4x7/8	A24SBF	80	10200
180x6x16	7x1/4x5/8	A24SBF	80	8500
180x6x22	7x1/4x7/8	A24SBF	80	8500
200x6x16	8x1/4x5/8	A24SBF	80	7400
200x6x22	4x1/4x7/8	A24SBF	80	7400
230x6x22	9x1/4x7/8	A24SBF	80	6600
230x6x16	4x1/4x5/8	A24SBF	80	6600

FLAP DISC (ALUMINIUM OXIDE, ZIRCONIA OXIDE)

Material: - Aluminium oxide, Zirconia oxide Abrasives.

Application: - Removing materials, edges, chamfering, burrs rust, trimming of weld joints, surface cleaning and finishing.

Features: -

Our Flap Discs enable quick sharpening, ensuring work pieces remain free from burning. They have high grinding efficiency, excellent safety during use, and an extended service life.



SIZE IN MM	SIZE IN INCH	TYPE	GRITS
100 X 16 MM	4 X 0.63	Metal	36/60/80/120
100 X 16 MM	4 X 0.63	Zircon (SS)	60 / 80
100 X 16 MM (Premium)	4 X 0.63	Metal	60/80/120
125 mm X 22.2 mm	5 X 0.87	Metal	60/80/120
125 mm X 22.2 mm (Premium)	5 X 0.87	Metal	60/80/120

ALUMINIUM OXIDE FIBER DISC

Made from flexible Hard Fiber Vulcanized Paper coated with Aluminium Oxide, this versatile abrasive tool excels in various applications. Use it for rust removal, paint stripping, deburring, grinding, and welding seam polishing with ease and efficiency.

SIZE IN MM	SIZE IN INCH	TYPE	GRITS
100 mm	4	Metal	36/60/80/100
125 mm	5	Metal	16
125 mm	5	Metal	24/36/60/80/120
180 mm	6	Metal	24/36/60/80



VELCRO DISC

Our tool-free, fast-changing disc finds widespread use across various industries, including automotive, hardware, electronics, plastic, furniture, hand-crafts, and low alloy polishing. Enjoy quick and effortless disc replacement for enhanced productivity and convenience.



SIZE IN MM	SIZE IN INCH	TYPE	GRITS
100 MM	4	Metal	320
125 MM	5	Metal	36/40/60/80/100
150 MM	6	Metal	60/80/100/120/150/220/240/320

NON WOVEN PAD

Ideal for rust removal from any surface, as well as sharp polishing and cleaning of both metal and tiles.

SIZE IN MM	SIZE IN INCH	TYPE	GRITS
150 mm x 230 mm	6 X 9	Green	240
150 mm x 230 mm	6 X 9	Maroon	400
150 mm x 230 mm	6 X 9	Brown	600



RESIN METAL CLOTH TAPE ROLL

Our Aluminium Oxide Abrasive Cloth Roll is designed for joint belt and disc applications. It comes in various grit options, making it suitable for polishing, surface cleaning, and metal removal tasks in industries such as automotive, furniture, aviation, and engineering.



SIZE IN MM	SIZE IN INCH	TYPE	GRITS
50 X 50000	2" x 50 Meter	Metal	60/80/120
100 X 50000	4" x 50 Meter	Metal	60/80/120
100 X 50000	4" x 50 Meter - Green	Metal	60/80/100/120
150 X 50000	6" x 50 Meter	Metal	60/80/120
300 X 50000	12" x 50 Meter - Green / Brown	Metal	36/60/80/100/120/180/220/320/400

MARBLE CUTTER MAX KUTT



Segmented Blades

These blades are designed for rapidly cutting marbles.
Available Size: 4", 4 1/2", 5", 6" and 7"



Turbo

These blades are designed for rapidly cutting of granites, marbles, concrete etc.
Available Size: 4"



Continuous Rim

These blades are designed for smooth and free cutting of tiles, ceramics, porcelain & moulding work.
Available Size: 4"



TCT CUTTER MAX KUTT FOR WOOD & ALUMINIUM

These blades are designed for cutting normal and standard wood series and all types of aluminium pipes, rod, sections and angle channel.

Available Size for wood 4" (110mm) to 14" (350mm)

Available Size for aluminium 7" (180mm) to 14" (350mm)

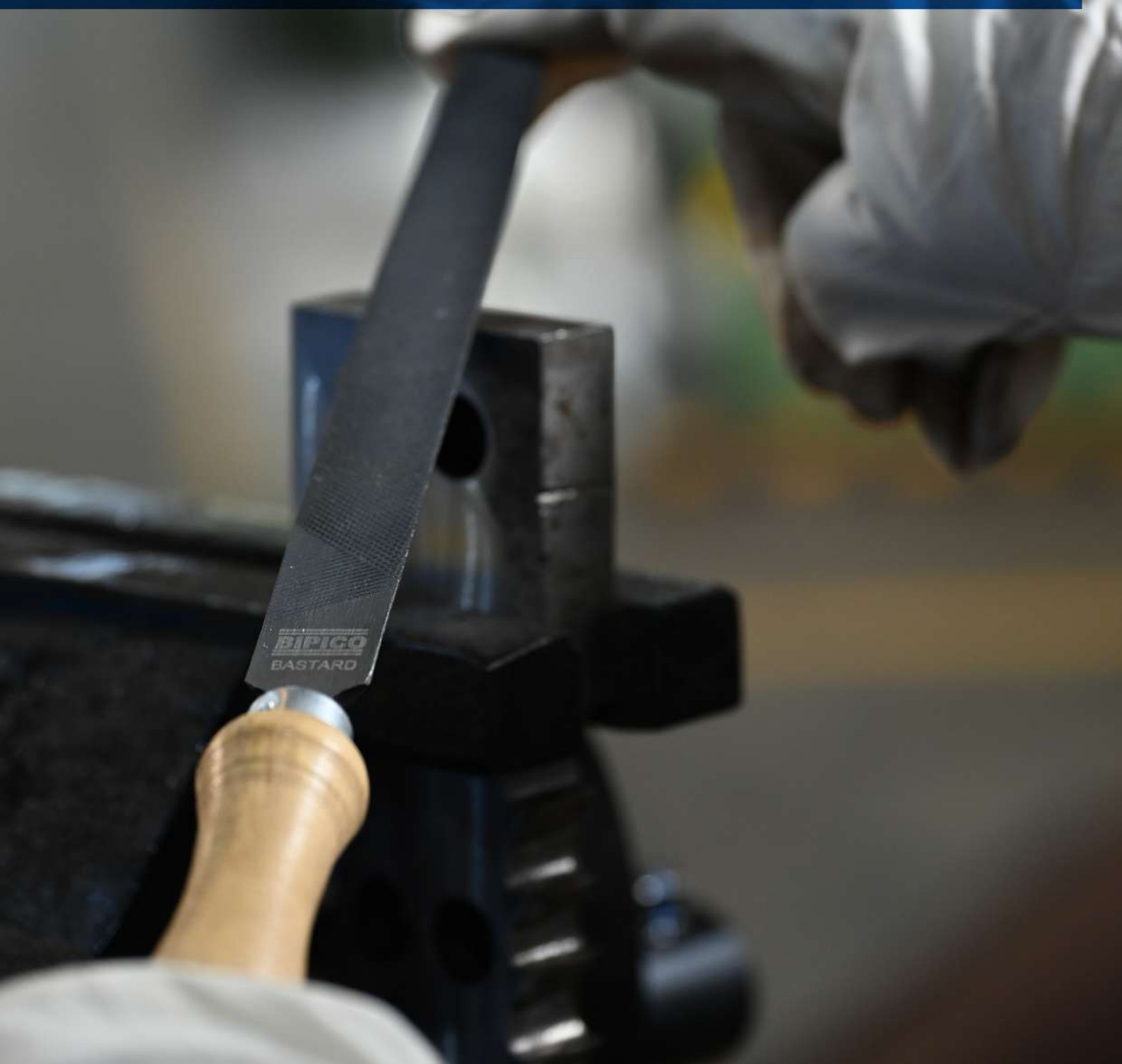
MOP WHEEL (FLAP WHEEL ON SHAFT)



Used for polishing, deburring & removal of rust, scratches on all metals.

SIZE IN MM	SIZE IN INCH	TYPE	GRITS
25 x 25 mm	1 X 1	Metal	60/80/120
40 x 25 mm	1 1/2 X 1	Metal	60/80/120
50 x 25 mm	2 X 1	Metal	60/80/120
60 x 25 mm	2 1/3 X 1	Metal	60/80/120
80 x 25 mm	3 X 1	Metal	60/80/120
50 x 50 mm	2 X 2	Metal	60/80/120
50 x 75 mm	2 X 3	Metal	60/80/120

STEEL FILES



SUPERCUT - STEEL FILES

All type of machinist files are used for filing & small amount of material removal of Ferrous & Non-ferrous metals, casting components etc. Saw files are used for sharpening & polishing purpose on metals as well as Granites, Vitrified tiles etc. Rasps are used on soft materials like rubber, lather, wood, plastic etc for filing purpose.

Used for removing rust from any place, for sharp Polishing and cleaning of Metal and Tiles.



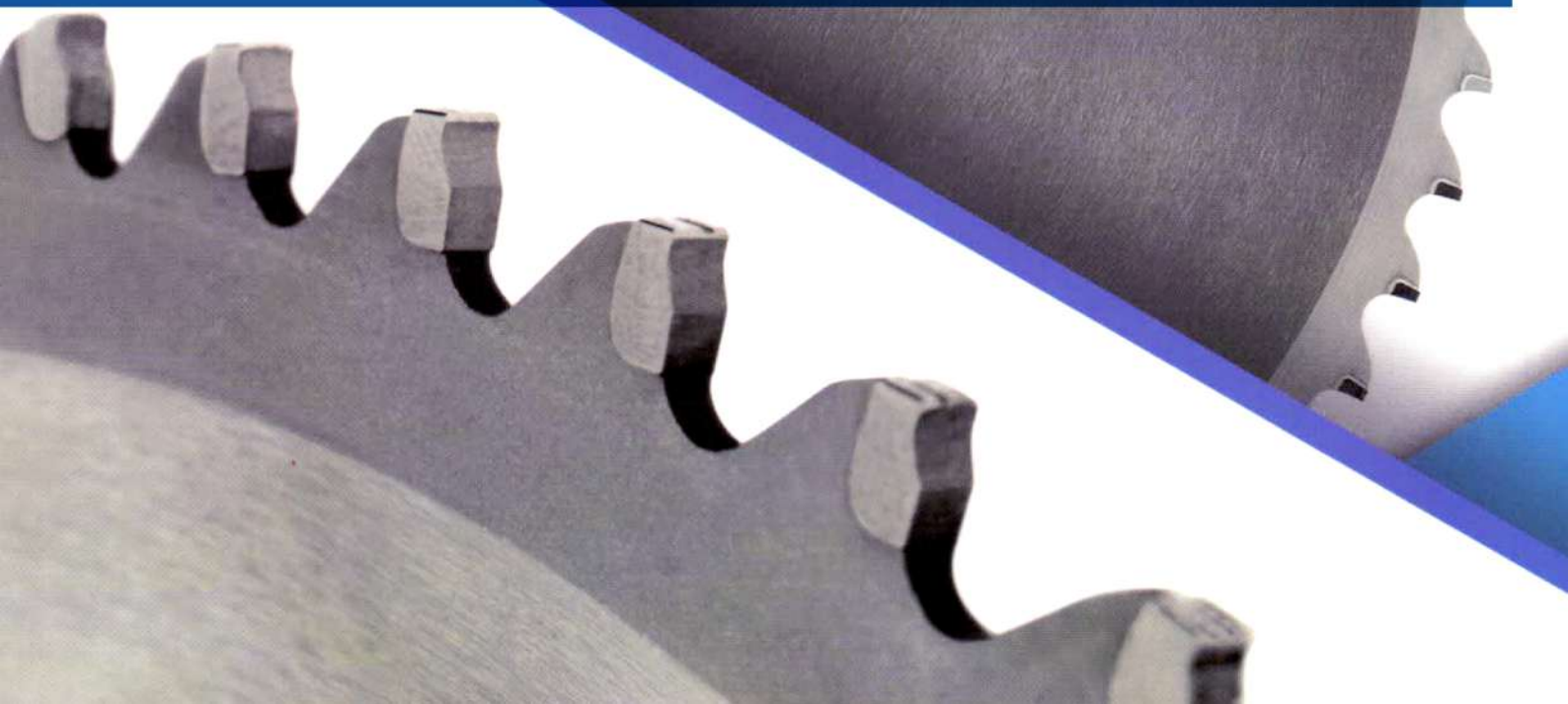
	MACHINIST FILES		
	FLAT / HALF ROUND / ROUND / SQUARE / THREE SQUARE		
SIZE MM	BASTARD	2ND CUT	SMOOTH
100	✓	✓	✓
150	✓	✓	✓
200	✓	✓	✓
250	✓	✓	✓
300	✓	✓	✓
350	✓	✓	✓

	MACHINIST FILES		
SIZE MM	FLAT SUPER LIGHT	FLAT HANDLE	MILL FILE
	2ND CUT	BASTARD /2ND CUT	MILL BASTARD
100			✓
150			✓
200			✓
250	✓	✓	✓
300			✓
350			✓

RASP FILES			SAW FILES			
FLAT WOOD RASPS	HALF ROUND WOOD RASP	HORSE RASP	SIZE MM	HEAVY / REGULAR TAPPER	FLAT HANDLE	FLAT HANDLE
SIZE MM	SIZE MM					
			100	✓	✓	✓
			113	✓	✓	✓
			125	✓	✓	
✓	✓		150	✓	✓	
✓	✓		200	✓	✓	
✓	✓		250			
✓	✓	✓	300			
✓	✓	✓	350			



TCT CIRCULAR SAWS AND ANNULAR CUTTERS



CARBIDE CIRCULAR SAW BLADES FOR METAL CUTTING

Carbide Tipped Circular Saw Blade, widely known as the Throw Away Blade.
Our Throw Away CERMET Circular Saw Blade is specifically designed for cutting solid steel sections, ensuring fine-finish cutting, high impact response, and extended tool life.

Our Carbide Tipped Circular Saw Blade is suitable for high alloy steel and stainless steel.
Our Throw Away Carbide Circular Saw Blade with PVD coating is ideal for cutting medium and high stainless solid steel sections.



DIA (MM)	KERF (MM)	BODY (MM)	BORE (MM)	TEETH
250	2	1.7	32	54
250	2	1.75	32	60
250	2	1.75	32	72
250	2	1.75	32	80
250	2	1.75	32	100
285	2	1.7	32	60
285	2	1.75	40	7
285	2	1.75	40	80
285	2	1.75	40	100
285	2	1.75	40	120
285	2	1.75	40	140
315	2.3	2	32	54
315	2.3	2	32	60
315	2.3	2	32	72
315	2.3	2	32	80
315	2.3	2	32	100
315	2.3	2	32	120
360	2.6	2.25	40	60
360	2.6	2.3	50	72
360	2.6	2.3	50	80
360	2.6	2.3	50	100
360	2.6	2.3	50	120
420	2.7	2.25	40	50
425	2.7	2.3	50	60
425	2.7	2.3	50	72
425	2.7	2.3	50	80
425	2.7	2.3	50	100
425	2.7	2.3	50	120
460	2.7	2.25	40	50
460	2.7	2.3	50	60
460	2.7	2.3	50	72
460	2.7	2.3	50	80
460	2.7	2.3	50	100
460	2.7	2.3	50	120
480	2.7	2.25	40	50
480	2.7	2.3	50	60
480	2.7	2.3	50	72
480	2.7	2.3	50	80
730	5.5	4	80	64

OFF LINE TUBE CUTTER



STATIONARY TUBE CUT BLADE

DIA (MM)	KERF (MM)	BODY (MM)	BORE (MM)	TEETH
250	2	1.7	32	120
285	2	1.7	32/40	120
285	2	1.7	32/40	140
315	2.5	2.25	50	90/108/120
335	2.5	2.25	50	90/108/120
350	2.5-2.7	2.25	32/50	100/120/144/160
370	2.6	2.25	32/50	100/120/144/160
420	2.7	2.25	50	70/90

DRY CUT BLADE FOR STEEL

THIN STEEL

DIA (")	DIA (MM)	TEETH	ARBOR (MM)	KERF(MM)	GRIND
250	2	1.7	32	ATB	ATB
285	2	1.7	32/40	ATB	ATB
285	2	1.7	32/40	ATB	ATB
315	2.5	2.25	50	MTCG	MTCG
335	2.5	2.25	50	MTCG	MTCG

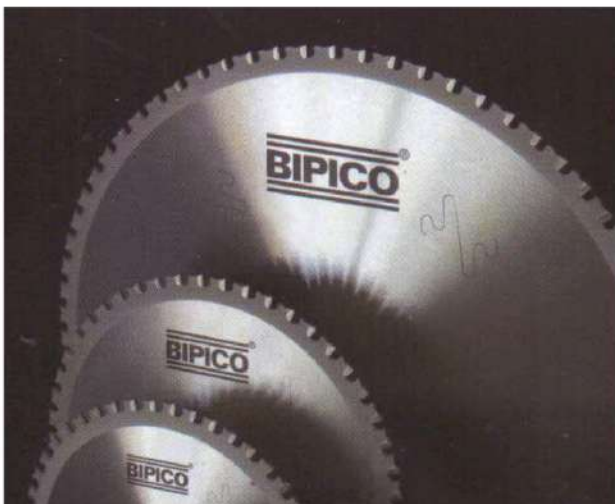
STANDARD

DIA (")	DIA (MM)	TEETH	ARBOR (MM)	KERF(MM)	GRIND
4.30"	110	28	20	1.6	MTCG
5 3/8"	136	30	20	1.5	MTCG
6 1/2"	165	48	16	1.6	MTCG
6 7/8"	174	36	20	1.7	MTCG
7"	180	36	20	2	TCG
7"	180	38	20	2	TCG
7 1/4"	184	38	20	2	TCG
7 1/4"	184	48	16	2	TCG
8"	203	40	16 or 20	2	TCG
8"	203	42	16	1.9	MTCG
8"	203	50	16	1.9	MTCG
9"	230	48	25	2	TCG
10"	254	52	25	2	TCG
12"	305	60	25	2.2	TCG
14"	355	66	25	2.4	TCG
14"	355	72	25	2.4	TCG
14"	355	72	25	2.4	MTCG
14"	355	80	25	2.4	TCG

DO NOT USE THEM ON DISK GRINDER USE THEM ON LOW RPM SAW



DRY CUT BLADE FOR STEEL CERMET TEETH



DIA (")	DIA (MM)	TEETH	ARBOR (MM)	KERF (MM)	GRIND
7"	180	36	20	1.8	MTCG
7 1/4"	184	36	16	1.8	MTCG
8"	203	42	16 or 20	1.8	MTCG
9"	230	48	25	1.8	MTCG
12"	305	60	25	2.2	MTCG
14"	355	80	25	2.2	MTCG
14"	355	90	25	2.2	MTCG

HIGH SPEED STEEL & TUNGSTEN CARBIDE TIP ANNULAR CUTTER

Annular Cutter is also popularly known as Core Drill, Core Cutter, and Broach Cutter.

TCT ANNULAR CUTTER

TCT Annular Cutter with Weldon Shank/Universal Shank

Our Tungsten Carbide Annular Cutter, manufactured from the finest quality imported carbide material with a European grade, features a special geometry carbide tip, making it a remarkably hard tool, ideal for cutting through tough materials. This popular choice is widely used on magnetic drilling machines and drill presses for efficient and precise drilling operations.



Features:-

- Specially optimized for Magnetic Drilling Machine
- Offers high heat resistance and longer service life.
- Ability to be re-sharpened for prolonged usability.
- Allows for drilling without excessive force.
- Maintains good efficiency until the desired length remains.
- Cuts only the periphery of a hole, leaving a circular slug at the center.
- Delivers a perfect smooth finish for impeccable results.

SIZE IN MM	SHANK	CUTTING DEPTH	SIZE IN MM	SHANK	CUTTING DEPTH	SIZE IN MM	SHANK	CUTTING DEPTH
12	19.5	40/55	58	19.5	40/55/75/100	104	31.75	55/75/100
13	19.5	40/55	59	19.5	40/55/75/100	105	31.75	55/75/100
14	19.5	40/55	60	19.5	40/55/75/100	106	31.75	55/75/100
15	19.5	40/55	61	31.75	55/75/100	107	31.75	55/75/100
16	19.5	40/55	62	31.75	55/75/100	108	31.75	55/75/100
17	19.5	40/55	63	31.75	55/75/100	109	31.75	55/75/100
18	19.5	40/55/75/100	64	31.75	55/75/100	110	31.75	55/75/100
19	19.5	40/55/75/100	65	31.75	55/75/100	111	31.75	55/75/100
20	19.5	40/55/75/100	66	31.75	55/75/100	112	31.75	55/75/100
21	19.5	40/55/75/100	67	31.75	55/75/100	113	31.75	55/75/100
22	19.5	40/55/75/100	68	31.75	55/75/100	114	31.75	55/75/100
23	19.5	40/55/75/100	69	31.75	55/75/100	115	31.75	55/75/100
24	19.5	40/55/75/100	70	31.75	55/75/100	116	31.75	55/75/100
25	19.5	40/55/75/100	71	31.75	55/75/100	117	31.75	55/75/100
26	19.5	40/55/75/100	72	31.75	55/75/100	118	31.75	55/75/100
27	19.5	40/55/75/100	73	31.75	55/75/100	119	31.75	55/75/100
28	19.5	40/55/75/100	74	31.75	55/75/100	120	31.75	55/75/100
29	19.5	40/55/75/100	75	31.75	55/75/100	121	31.75	55/75/100
30	19.5	40/55/75/100	76	31.75	55/75/100	122	31.75	55/75/100
31	19.5	40/55/75/100	77	31.75	55/75/100	123	31.75	55/75/100
32	19.5	40/55/75/100	78	31.75	55/75/100	124	31.75	55/75/100
33	19.5	40/55/75/100	79	31.75	55/75/100	125	31.75	55/75/100
34	19.5	40/55/75/100	80	31.75	55/75/100	126	31.75	55/75/100
35	19.5	40/55/75/100	81	31.75	55/75/100	127	31.75	55/75/100
36	19.5	40/55/75/100	82	31.75	55/75/100	128	31.75	55/75/100
37	19.5	40/55/75/100	83	31.75	55/75/100	129	31.75	55/75/100
38	19.5	40/55/75/100	84	31.75	55/75/100	130	31.75	55/75/100
39	19.5	40/55/75/100	85	31.75	55/75/100	131	31.75	55/75/100
40	19.5	40/55/75/100	86	31.75	55/75/100	132	31.75	55/75/100
41	19.5	40/55/75/100	87	31.75	55/75/100	133	31.75	55/75/100
42	19.5	40/55/75/100	88	31.75	55/75/100	134	31.75	55/75/100
43	19.5	40/55/75/100	89	31.75	55/75/100	135	31.75	55/75/100
44	19.5	40/55/75/100	90	31.75	55/75/100	136	31.75	55/75/100
45	19.5	40/55/75/100	91	31.75	55/75/100	137	31.75	55/75/100
46	19.5	40/55/75/100	92	31.75	55/75/100	138	31.75	55/75/100
47	19.5	40/55/75/100	93	31.75	55/75/100	139	31.75	55/75/100
48	19.5	40/55/75/100	94	31.75	55/75/100	140	31.75	55/75/100
49	19.5	40/55/75/100	95	31.75	55/75/100	141	31.75	55/75/100
50	19.5	40/55/75/100	96	31.75	55/75/100	142	31.75	55/75/100
51	19.5	40/55/75/100	97	31.75	55/75/100	143	31.75	55/75/100
52	19.5	40/55/75/100	98	31.75	55/75/100	144	31.75	55/75/100
53	19.5	40/55/75/100	99	31.75	55/75/100	145	31.75	55/75/100
54	19.5	40/55/75/100	100	31.75	55/75/100	146	31.75	55/75/100
55	19.5	40/55/75/100	101	31.75	55/75/100	147	31.75	55/75/100
56	19.5	40/55/75/100	102	31.75	55/75/100	148	31.75	55/75/100
57	19.5	40/55/75/100	103	31.75	55/75/100	149	31.75	55/75/100
						150	31.75	55/75/100

Pilot Pin for Cutting Depth 40mm & 55mm
6.34 mm x 77 mm / 6.34 mm x 90 mm
7.98 mm x 90 mm / 7.98 mm x 106 mm

HSS ANNULAR CUTTER

HSS Annular Cutters are crafted from premium imported high-speed steel M2 grade material, making them the most popular core drills in the market.



Features:-

- Ability to be re-sharpened for extended usability.
- Ensures good efficiency until the desired length remains.
- Boasts a long service life for reliable performance.
- Provides higher heat resistance for durability.
- Enables drilling without excessive force, ensuring smooth and efficient operations

SIZE IN MM	SHANK	CUTTING DEPTH
12	19.5	40/55
13	19.5	40/55
14	19.5	40/55
15	19.5	40/55
16	19.5	40/55
17	19.5	40/55
18	19.5	40/55/75/100
19	19.5	40/55/75/100
20	19.5	40/55/75/100
21	19.5	40/55/75/100
22	19.5	40/55/75/100
23	19.5	40/55/75/100
24	19.5	40/55/75/100
25	19.5	40/55/75/100
26	19.5	40/55/75/100
27	19.5	40/55/75/100
28	19.5	40/55/75/100
29	19.5	40/55/75/100
30	19.5	40/55/75/100
31	19.5	40/55/75/100
32	19.5	40/55/75/100
33	19.5	40/55/75/100
34	19.5	40/55/75/100
35	19.5	40/55/75/100
36	19.5	40/55/75/100

SIZE IN MM	SHANK	CUTTING DEPTH
37	19.5	25/50/75/100
38	19.5	25/50/75/100
39	19.5	25/50/75/100
40	19.5	25/50/75/100
41	19.5	25/50/75/100
42	19.5	25/50/75/100
43	19.5	25/50/75/100
44	19.5	25/50/75/100
45	19.5	25/50/75/100
46	19.5	25/50/75/100
47	19.5	25/50/75/100
48	19.5	25/50/75/100
49	19.5	25/50/75/100
50	19.5	25/50/75/100
51	19.5	25/50/75/100
52	19.5	25/50/75/100
53	19.5	25/50/75/100
54	19.5	25/50/75/100
55	19.5	25/50/75/100
56	19.5	25/50/70/100
57	19.5	25/50/75/100
58	19.5	25/50/75/100
59	19.5	25/50/75/100
60	19.5	25/50/75/100

Pilot Pin for
Cutting Depth 40mm & 55mm

4.74 mm x 77 mm
for Dia 12 mm to 16 mm
Cutting Depth= 25 mm

4.74 mm x 106 mm
for Dia 12 mm to 16 mm
Cutting Depth= 50 mm

6.34 mm x 77 mm
for Dia 17 mm to 60 mm
Cutting Depth= 25 mm

6.34 mm x 106 mm
for Dia 17 mm to 60 mm
Cutting Depth= 50 mm

7.98 mm x 106 mm
7.98 mm x 155 mm

OUR PACKAGING

HSS Flexible Bimetal Hand Hacksaw Blade



HSS Hand Hacksaw Blade



HSS Power Blade



Bimetal HSS Power Blade



HSS Flexible bimetal Hand Hacksaw Blade



Arbor



Bimetal Bandsaw M51



Bimetal Bandsaw M42



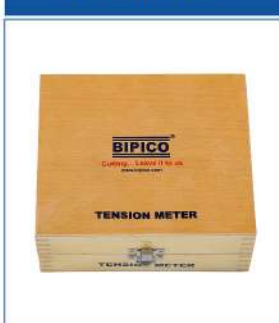
Bimetal Bandsaw



Toolbit



Tension Meter



Tension Meter



Holesaw



Holesaw Kit



Files



Hacksaw Frame



Pistol Grip Junior Saw Frame



Rectangular Frame



MCB Coil



MCB



Flap Disc



Marble Cutter



TCT Cutter





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www.bipico.com

Retail Price List of Hacksaw Blades W.E.F. 01/05/2023

SR NO.	SIZE				SIZE				TPI	LAS RS./PC	HSS RS./PC	HSS PLUS 14 RS./PC	Fast Cut RS./PC	BIM HSS RS./PC	HSS BIM VARIABLE		UNIT OF PACK NOS.	
	L	x	W	THK	L	x	W	THK							RS./PC	TPI	HSS/BIM	LAS
1	300	x	12.5	x	0.53	12	x	1/2	x	0.025	20/24							
2	150	x	6	x	0.40	6	x	1/4	x	0.017	32							
3	250	x	12.5	x	0.63	10	x	1/2	x	0.025	14,18,24,32							
4	300	x	12.5	x	0.63	12	x	1/2	x	0.025	14,18,24,32							
5	300	x	16	x	0.80	12	x	5/8	x	0.032	10,14							
6	300	x	25	x	1.25	12	x	1	x	0.050	10,14							
7	350	x	25	x	1.25	14	x	1	x	0.050	10,14							
8	400	x	25	x	1.25	16	x	1	x	0.050	10,14							
9	425	x	25	x	1.25	17	x	1	x	0.050	10,14							
10	450	x	25	x	1.25	18	x	1	x	0.050	10,14							
11	400	x	25	x	1.60	16	x	1	x	0.062	10,14							
12	450	x	25	x	1.60	18	x	1	x	0.062	10,14							
13	350	x	32	x	1.60	14	x	1 1/4	x	0.062	6,10							
14	400	x	32	x	1.60	16	x	1 1/4	x	0.062	6,10							
15	425	x	32	x	1.60	17	x	1 1/4	x	0.062	6,10							
16	450	x	32	x	1.60	18	x	1 1/4	x	0.062	6,10							
17	450	x	38	x	1.60	18	x	1 1/2	x	0.062	6,10							
18	400	x	38	x	2.00	16	x	1 1/2	x	0.075	6,10							
19	450	x	32	x	2.00	18	x	1 1/4	x	0.075	6,10							
20	450	x	38	x	2.00	18	x	1 1/2	x	0.075	4,6,10							
21	500	x	32	x	2.00	20	x	1 1/4	x	0.075	4,6,10							
22	500	x	38	x	2.00	20	x	1 1/2	x	0.075	4,6,10							
23	525	x	38	x	2.00	21	x	1 1/2	x	0.075	4,6,10							
24	550	x	38	x	2.00	22	x	1 1/2	x	0.075	4,6,10							
25	600	x	38	x	2.00	24	x	1 1/2	x	0.075	4,6,10							
26	600	x	50	x	2.00	24	x	2	x	0.075	4,6,10							
27	450	x	45	x	2.25	18	x	1 3/4	x	0.080	4,6							
28	525	x	45	x	2.25	21	x	1 3/4	x	0.080	4,6							
29	600	x	38	x	2.50	24	x	1 1/2	x	0.100	4,6,10							
30	600	x	50	x	2.50	24	x	2	x	0.100	4,6							
31	700	x	38	x	2.50	28	x	1 1/2	x	0.100	4,6							
32	700	x	50	x	2.50	28	x	2	x	0.100	4,6							
33	750	x	38	x	2.50	30	x	1 1/2	x	0.100	4,6							
34	750	x	50	x	2.50	30	x	2	x	0.100	4,6							
35	800	x	50	x	2.50	32	x	2	x	0.100	4,6							
36	900	x	50	x	2.50	36	x	2	x	0.100	4,6							

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TUV NORD



Retail Price of Hss Toolbits Square & Round (Inch Specification)

W.E.F.01/05/2023

SIZE IN INCH	SIZE IN MM	BP101 RS./ PC	BP 202 RS./ PC	BP 303 RS./ PC	BP 404 RS./ PC	BP 505 RS./ PC	Unit of Pack in Plastic Box for Square TB
3/32 X 2 1/2	2.5 X 63	146	294	445	454		1
3/32 X 3	2.5 X 75	175	469	718	720		1
1/8 X 3	3 X 75	175	320	497	500		1
1/8 X 4	3 X 100	225	579	910	919		1
5/32 X 3	4 X 75	175	322	507	516		1
5/32 X 4	4 X 100	226	503	783	795		1
3/16 X 3	5 X 75	151	257	364	376		1
3/16 X 4	5 X 100	198	378	538	542		1
3/16 X 6	5 X 150	305	683	1148	1162		1
1/4 X 3	6 X 75	166	322	497	500	519	1
1/4 X 4	6 X 100	200	443	654	661	686	1
1/4 X 6	6 X 150	285	720	1072	1090	1133	1
1/4 X 8	6 X 200	411	1200	1815	1834	1912	1
5/16 X 3	8 X 75	183	423	635	648		1
5/16 X 4	8 X 100	244	589	872	881		1
5/16 X 6	8 X 150	407	940	1399	1415	1501	1
5/16 X 8	8 X 200	515	1251	1981	2006		1
3/8 X 3	10 X 75	240	497	756	762	795	1
3/8 X 4	10 X 100	285	665	999	1008	1050	1
3/8 X 6	10 X 150	443	1050	1602	1617	1685	1
3/8 X 8	10 X 200	612	1495	2276	2304	2400	1
3/8 X 10	10 X 250	783	1977	3012	3048	3170	1
3/8 X 12	10 X 300	983	2371	3615	3667	3817	1
1/2 X 3	12 X 75	357	783	1232	1245	1293	1
1/2 X 4	12 X 100	443	1050	1603	1619	1688	1
1/2 X 6	12 X 150	680	1610	2516	2548	2656	1
1/2 X 8	12 X 200	897	2250	3511	3554	3700	1
1/2 X 10	12 X 250	1365	3159	4825	4890	5088	1
1/2 X 12	12 X 300	1616	4430	6234	6942	7231	1
5/8 X 4	16 X 100	707	1726	2699	2730	2850	1
5/8 X 6	16 X 150	1043	2598	3950	3999	4162	1
5/8 X 8	16 X 200	1413	3553	5544	5612	5843	1
3/4 X 4	19 X 100	980	2407	3704	3750	3902	1
3/4 X 6	19 X 150	1434	3600	5438	5504	5729	1
3/4 X 8	19 X 200	1959	4829	7454	7536	7845	1
1 X 4	25 X 100	1607	0	6084	6152	6521	1
1 X 6	25 X 150	2416	5972	9122	9232	9787	1
1 X 8	25 X 200	3281	7968	12166	12308	13041	1



MANUFACTURERS OF INDUSTRIAL SAWS & TOOLS

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Retail Price of Hss Toolbits Square & Round - (MM) Specification

SIZE IN MM	SIZE IN MM	BP101 RS./ PC	BP 202 RS./ PC	BP 303 RS./ PC	BP 404 RS./ PC	Unit of Pack in Plastic Box for Square TB
6 X 75	6 X 75	183		542	550	1
6 X 100	6 X 100	220		720	729	1
6 X 150	6 X 150	314		1184	1200	1
6 X 200	6 X 200	454		1997	2022	1
10 X 75	10 X 75	261	539	828	840	1
10 X 100	10 X 100	314	720	1097	1109	1
10 X 150	10 X 150	488	1133	1763	1783	1
10 X 200	10 X 200	671	1594	2507	2533	1
10 X 250	10 X 250	861	2107	3311	3350	1
10 X 300	10 X 300	1082	2527	3975	4035	1
12 X 75	12 X 75	393		1353	1368	1
12 X 100	12 X 100	488		1765	1784	1
12 X 150	12 X 150	747		2769	2805	1
12 X 200	12 X 200	988		3862	3911	1
12 X 250	12 X 250	1499		5311	5377	1
12 X 300	12 X 300	1776		6857	7638	1
20 X 100	20 X 100	1075	2618	4079	4123	1
20 X 150	20 X 150	1579	3918	5985	6051	1
20 X 200	20 X 200	2155	5225	8196	8290	1
25 X 100	25 X 100	1768		6688	6772	1
25 X 150	25 X 150	2656		10034	10156	1
25 X 200	25 X 200	3606		13383	13540	1

Special Note:

- (1) Minimum order quantity for any size 10 Pc
- (2) Round Toolbits will be supplied in corrugated box only



MANUFACTURERS OF INDUSTRIAL SAWS & TOOLS

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Retail Price of Parting off Blades W.E.F.01/05/2023

SR. NO.	SIZE IN INCH	EQUIVALENT SIZE IN MM	BP101 RS./ PC	BP202 RS./ PC	BP303 RS./ PC	UNIT OF PACK NOS.
1		1.5 X 12 X 112		588		10
2		1.75 X 12 X 112		746		10
3	3/32 X 1/2 X 4	2.5 X 12 X 100	678	868	1007	10
4	3/32 X 1/2 X 4 1/2	2.5 X 12 X 112	765	976	1138	10
5	3/32 X 5/8 X 5	2.5 X 16 X 125	856	1096	1269	10
6	1/8 X 3/4 X 6	3 X 19 X 150		1402	1617	10
7	1/8 X 7/8 X 6	3 X 22 X 150	1268	1595	1891	10

Retail Price of Flat Toolbits W.E.F.01/05/2023

SR. NO.	SIZE IN INCH	EQUIVALENT SIZE IN MM	BP101 RS./ PC	BP202 RS./ PC	BP303 RS./ PC	BP 404 RS./ PC	UNIT OF PACK NOS.
1	1/8 X 3/4 X 6	3 X 19 X 150	825	1039	1156	1604	10
2	1/8 X 1 X 6	3 X 25 X 150	1169	1466	1634	2268	10
3	1/4 X 1/2 X 6	6 X 12 X 150	732	942	1013	1464	10
4	1/4 X 3/4 X 6	6 X 19 X 150	1034	1306	1423	2009	5
5	3/8 X 3/4 X 6	10 X 19 X 150	1422	1854	1967	2870	5
6	3/8 X 1 X 6	10 X 25 X 150	2488	3128	3474	4843	5
7	1/2 X 3/4 X 6	12 X 19 X 150	1683	2145	2339	3782	5
8	1/2 X 1 X 6	12 X 25 X 150	2285	2873	3192	4440	5



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Retail Price of Low Alloy Steel - PATA
W.E.F.01/05/2023

Sr No.	INCH					MM					PRICE RS. / PC.
	L	x	W	x	THK	L	x	W	x	THK	
1	12	x	3/4	x	0.032	300	x	19	x	0.80	32
2	14	x	3/4	x	0.032	350	x	19	x	0.80	34
3	12	x	3/4	x	0.050	300	x	19	x	1.25	37
4	14	x	1	x	0.050	350	x	25	x	1.25	54
5	6	x	1 1/4	x	0.062	150	x	32	x	1.6	37
6	10	x	1 1/4	x	0.062	250	x	32	x	1.6	61
7	13	x	1 1/4	x	0.062	325	x	32	x	1.6	79
8	14	x	1 1/4	x	0.062	350	x	32	x	1.6	82
9	16	x	1 1/4	x	0.062	400	x	32	x	1.6	93
10	18	x	1 1/4	x	0.062	450	x	32	x	1.6	102
11	6	x	1 1/2	x	0.062	150	x	38	x	1.6	39
12	7	x	1 1/2	x	0.062	175	x	38	x	1.6	47
13	9	x	1 1/2	x	0.062	225	x	38	x	1.6	58
14	14	x	1 1/2	x	0.062	350	x	38	x	1.6	84
15	18	x	1 1/2	x	0.062	450	x	38	x	1.6	110
16	6	x	1 3/4	x	0.062	150	x	45	x	1.6	47
17	7	x	1 3/4	x	0.062	175	x	45	x	1.6	51
18	9	x	1 3/4	x	0.062	225	x	45	x	1.6	64
19	18	x	1 3/4	x	0.062	450	x	45	x	1.6	134
20	7	x	2	x	0.062	175	x	50	x	1.6	58
21	9	x	2	x	0.062	225	x	50	x	1.6	75
22	14	x	2	x	0.062	350	x	50	x	1.6	118
23	15	x	2	x	0.062	375	x	50	x	1.6	118
24	16	x	2	x	0.062	400	x	50	x	1.6	123
25	17	x	2	x	0.062	425	x	50	x	1.6	140
26	18	x	2	x	0.062	450	x	50	x	1.6	162

**MANUFACTURERS OF INDUSTRIAL SAWS & TOOLS**

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Retail Price of Low Alloy Steel Metal Cutting Bandsaw Rolls W.E.F.01/05/2023

SR NO.	SIZE						PRICE	
	W	X	THK	W	X	THK	TEETH PER INCH	RS. / COIL OF 30.4 MTRS
	MM			INCH				
1	6.35	x	0.63	1/4	x	0.025	6,8,10,14,18,24,32	2939
2	10.0	x	0.63	3/8	x	0.025	8,10,14,18,24	2385
3	12.5	x	0.63	1/2	x	0.025	6,8,10,14,18,24	2621
4	16.0	x	0.80	5/8	x	0.032	6,8,10,14,18,24	3257
5	19.0	x	0.80	3/4	x	0.032	4,6,8,10,14,18,24	3654
6	25.0	x	0.90	1	x	0.035	4,6,8,10,14,18,24	4805

Retail Price of Low Alloy Steel Metal Cutting Bandsaw Loops W.E.F.01/05/2023

SR NO.	SIZE										
	W X THK			W X THK			TPI		LOOP SIZE		
	MM			INCH					8' - 3"	9' - 10"	11' - 7 1/2"
									RS. / LOOP	RS. / LOOP	RS. / LOOP
1	19.0	x	0.80	3/4	x	0.032	4.6.8.10.14.18.24	478		548	632

Note: Price for any size of las loops will be provided on request

General Purpose Saw	Price Per Pc
G P Saw	713
Blade Size:375 MM LENGTH	229
TPI 4,6,10,14	
G.P.Saw Handle	484



MANUFACTURERS OF INDUSTRIAL SAWS & TOOLS

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Retail Price of Bimetal Bandsaw Blades W.E.F.01/05/2023

Size in mm (W X Thk)	GRADE M42 GOLD			GRADE : M51 PLATINUM	
	TPI Constant	TPI - Variable	Price Rs./Mtr.	TPI Variable	Price Rs./Mtr.
13 X 0.65	10, 14, 18, 24	6/10, 8/12, 10/14	840.00	Nil	
20 X 0.90	3, 6, 10, 14, 18	4/6, 5/8, 6/10, 8/12, 10/14	970.00	Nil	
27 X 0.90	3, 4, 6, 8, 10, 14	2/3, 3/4, 4/6, 5/7, 5/8, 6/10, 8/12, 10/14	1010.00	3/4, 4/6, 5/8	1294.00
34 X 1.10	3, 4, 6	2/3, 3/4, 4/6, 5/8, 6/10, 8/12	1164.00	2/3, 3/4, 4/6	1487.00
41 X 1.30	1.25, 2, 3, 4	2/3, 3/4, 4/6, 5/8, 1.4/2	1580.00	2/3, 3/4	2075.00
54 X 1.30	Nil	2/3, 3/4, 4/6	2141.00	Nil	
54 X 1.60	Nil	2/3, 3/4, 4/6, 1.4/2	2501.00	2/3	3259.00
67 X 1.60	0.75, 1.25	0.75/1.25, 1.4/2, 2/3, 3/4	3489.00	0.75/1.25, 1.4/2	4510.00
80 X 1.60	Nil	1.4/2, 0.75/1.25	5135.00		5728.00

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Price List of Bipico Cutting Disc, Grinding Disc and TCT, Marble Cutters W.E.F.01/05/2023

Sr. No.	Size in mm	Type	No. of Nets / Grit	Retail Price Rs. Per Piece	Unit of Pack No. of Pc/ Box	Total No. of Pcs in One Outer Box Master Cartoon
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CUTTING DISC FOR METAL - FLAT (T41)

1	100 x 3.0 x 16.0	Metal	2	28.00	50	200
2	125 x 3.0 x 22.2	Metal	2	48.00	50	200
3	180 x 3.0 x 22.2	Metal	2	87.00	50	100
4	300 x 3.0 x 25.4	Metal	1	193.00	25	25
5	305 x 2.0 x 25.4-Green / Black	Metal	2	178.00	30	30
6	350 x 3.0 x 25.4	Metal	1	244.00	25	25
7	350 x 2.8 x 25.4	Metal	1	244.00	25	25
8	350 x 3.0 x 25.4	Metal	2	272.00	25	25
9	355 x 2.5 x 25.4-Green	Metal	2	272.00	25	25
10	355 x 2.5 x 25.4-Green	Metal	1	244.00	25	25
11	400 x 4.0 x 25.4 / 22.23	Railcut	2	1455.00	25	25
12	400 x 4.0 x 25.4	SS	2	563.00	25	25

GRINDING DISC FOR METAL - DC (T27)

13	100 x 4.0 x 16.0	Metal	2.5	45.00	25	200
14	100 x 6.0 x 16.0	Metal	2.5	50.00	25	200
15	102 x 2.8 x 16.0	Flexi Green	2	46.00	20	240
16	125 x 5.0 x 22.2	Metal	2.5	74.00	25	100
17	125 x 7.0 x 22.2	Metal	2.5	87.00	25	100
18	180 x 6.0 x 22.2	Metal	2.5	139.00	25	50
19	180 x 7.0 x 22.2	Metal	2.5 / 3	159.00	25	50
20	180 x 6.0 x 22.2	Cast Iron	2.5 / 3	150.00	25	50
21	180 x 6.4 x 22.2	Metal	2.5	150.00	25	50
22	230 x 6.0 x 22.2	Metal	2.5	215.00	25	50
23	230 x 7.0 x 22.2	Metal	2.5	239.00	25	25

CUTTING DISC FOR STAINLESS STEEL - FLAT (T41)

24	105 x 1.0 x 16.0 - Green/Black/Maroon	Inox/Metal	2	28.00	50	400
25	100 x 1.6 x 16.0	Inox/Metal	2	28.00	100	400
26	125 x 1.0 x 22.2 - Green / Black	Inox/Metal	2	49.00	100	400
27	125 x 1.6 x 22.2	Inox/Metal	2	49.00	100	400
28	180 x 1.6 x 22.2	Inox/SS	2	99.00	50	200
29	230 x 2.0 x 22.2	Inox/Metal	2	142.00	50	50
30	250 x 1.3 x 25.4 - Green / Black	Inox/Metal	2	179.00	50	50
31	250 x 2.0 x 25.4	Inox/Metal	2	179.00	50	50

DIAMOND SAW BLADES (Marble Cutting Blades) & TCT BLADES

32	110 mm x 9 mm x 20 mm - 4"	Segmented		155.00	10	200
33	110 mm x 7 mm x 20 mm - 4"	Turbo		179.00	10	200
34	110 mm x 9 mm x 20 mm - 4"	Continuous Rim		179.00	10	200
35	Marble Cutter-Segment 115 x 9 x 22.23	Marble Cutter		180.00	10	200
36	Marble Cutter-Segment 125 x 9 x 20	Marble Cutter		194.00	10	200
37	Marble Cutter-Segment 150 x 9 x 22.23	Marble Cutter		260.00	10	200
38	Marble Cutter-Segment 180 x 10 x 22.23	Marble Cutter		403.00	10	200

MANUFACTURERS OF INDUSTRIAL SAWS & TOOLS

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TUV NORD



Price List of Bipico Flap Disc, Fiber Disc W.E.F.01/05/2023

Sr. No.	Size in mm	Type	No. of Nets / Grit	Retail Price Rs. Per Piece	Unit of Pack No. of Pc/ Box	Total No. of Pcs in One Outer Box Master Cartoon
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FLAP DISCS

39	100 X 16 MM	Metal	36	59.00	20	200
40	100 X 16 MM	Metal	60/80/120	48.00	20	200
41	100 X 16 MM	Zircon (SS)	60	99.00	20	200
42	100 X 16 MM	Zircon (SS)	80	99.00	20	200
43	125 mm X 22.2 mm	Metal	60/80/120	81.00	20	200
44	100 X 16 MM	Premium	60/80/120	52.00	20	200
45	125 mm X 22.2 mm	Premium	60/80/120	84.00	20	200

ALUMINIUM OXIDE FIBER DISC

46	100 mm	Metal	36/60/80/100	17.00	50	500
47	125 mm	Metal	16	23.00	50	500
48	125 mm	Metal	4/36/60/80/120	21.00	50	500
49	180 mm	Metal	24/36/60/80	38.00	100	1000

Price List of Bipico Velcro Disc, Non Wooven Pad and Mop Wheel W.E.F.01/05/2023

Sr. No.	Size in mm	Type	No. of Nets / Grit	Retail Rs. Per Piece	Unit of No. of Pc/ Box	Total No. of Pcs in Master Cartoon
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NON-WOVEN PADS

50	150 mm x 230 mm (6" x 9")	Green	240	55.00	10	500
51	150 mm x 230 mm (6" x 9")	Maroon	400	45.00	10	500
52	150 mm x 230 mm (6" x 9")	Brown	600	36.00	10	500

ALUMINIUM OXIDE VELCRO DISC

53	125 MM	Metal	36	13.00	100	1000
54	125 MM	Metal	40	12.00	100	1000
55	125 MM	Metal	60/80/100	11.00	100	1000
56	150 MM	Metal	60/80/100	14.00	100	1000
57	150 MM	Metal	120/150/220	14.00	100	1000
58	150 MM	Metal	240/320	14.00	100	1000
59	100 MM	Metal	320	14.00	100	1000

FLAP WHEEL ON SHAFT (MOPS WHEEL)

60	25 x 25 mm	Metal	60/80/120	55.00	10	1000
61	40 x 25 mm	Metal	60/80/120	76.00	10	1000
62	50 x 25 mm	Metal	60/80/120	104.00	10	1000
63	60 x 25 mm	Metal	60/80/120	104.00	10	1000
64	80 x 25 mm	Metal	60/80/120	151.00	10	1000
65	50 x 50 mm	Metal	60/80/120	93.00	10	1000
66	50 x 75 mm	Metal	60/80/120	160.00	10	1000

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Price List of Bipico Metal Cloth Tape Roll W.E.F.01/05/2023

Sr. No.	Size in mm	Type	No. of Nets / Grit	Retail Price Rs. Per Piece	Unit of Pack No. of Pc/ Box	Total No. of Pcs in One Outer Box Master Cartoon
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RESIN METAL CLOTH TAPE ROLL, ALUMINIUM OXIDE

67	2" x 50 Meter	Metal	60/80/120	2072.00	1	3
68	4" x 50 Meter	Metal	60/80/120	2850.00	1	1
69	4" x 50 Meter - Green	Metal	60/80/100/120	2072.00	1	1
70	6" x 50 Meter	Metal	60/80/120	4273.00	1	1
71	12" x 50 Meter	Metal	36	10361.00	1	1
72	12" x 50 Meter	Metal	60/80	9033.00	1	1
73	12" x 50 Meter	Metal	100/120	9033.00	1	1
74	12" x 50 Meter	Metal	180/220/320	9033.00	1	1
75	12" x 50 Meter	Metal	400	9033.00	1	1
76	12" x 50 Meter - Green	Metal	60/80/100	6216.00	1	1
77	12" x 50 Meter - Green	Metal	120/220/320	6216.00	1	1

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Price List of Bipico Aluminium Oxide Sanding Belt W.E.F.01/05/2023

Sr. No.	Size in mm	Type	No. of Nets / Grit	Retail Price Rs. Per Piece	Unit of Pack No. of Pcs/ Box	Total No. of Pcs in One Outer Box Master Cartoon
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ALUMINIUM OXIDE SANDING BELT.BUTT JOINT

78	50MM x 2000 MM	Metal	36	100.00	10	50
79	50MM x 2000 MM	Metal	60/80/120/180	90.00	10	50
80	50MM x 3000 MM	Metal	60/120	135.00	10	50
81	50MM x 3500 MM	Metal	36	196.00	10	50
82	50MM x 3500 MM	Metal	60/80/120	158.00	10	50
83	50MM x 3500 MM	Metal	180	171.00	10	50
84	50MM x 3500 MM	Metal	400	190.00	10	50
85	100MM x 1220 MM	Metal	60 / 80 / 120	113.00	10	50
86	150MM x 1220 MM	Metal	36	180.00	10	50
87	150MM x 1220 MM	Metal	60 / 80 / 120	169.00	10	50
88	150MM x 1220 MM (Zircon)	Metal	60	405.00	10	50
89	150MM x 3500 MM	Metal	60 / 80	488.00	10	50
90	150MM x 2000 MM	Metal	36	317.00	10	50
91	150MM x 2000 MM	Metal	60	266.00	10	50
92	150MM x 2000 MM	Metal	80/120	281.00	10	50
93	150MM x 2000 MM	Metal	180	256.00	10	50
94	150MM x 2000 MM (Zircon)	Metal	24	770.00	10	50
95	150MM x 2000 MM (Zircon)	Metal	36	732.00	10	50
96	75MM x 2000 MM	Metal	36	305.00	10	50
97	75MM x 2000 MM	Metal	60/120/180/220	268.00	10	50
98	75MM x 3000 MM	Metal	60 / 120	197.00	10	50
99	75MM x 3500 MM	Metal	60	247.00	10	50
100	75MM x 3500 MM	Metal	80	224.00	10	50
101	75MM x 3500 MM	Metal	120 / 320	217.00	10	50
102	75MM x 3500 MM	Metal	400	224.00	10	50
103	75MM x 3500 MM	Metal	600	247.00	10	50



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Price List of Bipico Non Woven Polishing Disc W.E.F.01/05/2023

SIZE in MM	Color	Grit	Unit of Pack	Retail Price Per / Pc	SIZE in MM	Color	Grit	Unit of Pack	Retail Price Per / Pc
4"x13m	Orange	U3	300	66	8"X1	Maroon	U1	80	328
4"x13m	Orange	U5	300	69	8"X1	Maroon	U3	80	411
4"x13m	Orange	U8	300	73	8"X1	Maroon	U5	80	487
4"x15m	Orange	U3	300	73	8"X1	Maroon	U8	80	563
4"x15m	Orange	U5	300	78	8"X2	Maroon	U000	40	458
4"x15m	Orange	U5	300	81	8"X2	Maroon	U00	40	484
6"X1	Maroon	U0	80	167	8"X2	Maroon	U0	40	563
6"X1	Maroon	U1	80	188	8"X2	Maroon	U1	40	578
6"X1	Maroon	U3	80	230	8"X2	Maroon	U3	40	792
6"X1	Maroon	U5	80	272	8"X2	Maroon	U5	40	792
6"X1	Maroon	U8	80	272	8"X2	Maroon	U8	40	1102
6"X2	Maroon	U00	40	232	10"X2	Maroon	U00	20	690
6"X2	Maroon	U0	40	309	10"X2	Maroon	U0	20	834
6"X2	Maroon	U1	40	367	10"X2	Maroon	U1	20	985
6"X2	Maroon	U3	40	444	10"X2	Maroon	U3	20	1107
6"X2	Maroon	U5	40	523	10"X2	Maroon	U5	20	1236
6"X2	Maroon	U8	40	577	12"X2	Maroon	U1	10	1370
8"X1	Maroon	U000	80	216	12"X2	Maroon	U5	10	2160
8"X1	Maroon	U00	80	242	14"X2	Maroon	U3	5	2566
8"X1	Maroon	U0	80	288	14"X2	Maroon	U5	5	3358



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Price List of Bipico TCT Cutters W.E.F.01/05/2023

Sr. No.	Size in mm	Type	Retail Price Rs. Per Piece	Unit of Pack No. of Pc/ Box	Total No. of Master Cartoon
1	4" x 30T	Wood	174.00	10	200
2	4" x 40T	Wood	206.00	10	200
3	5" x 30T	Wood	190.00	10	200
4	5" x 40T	Wood	214.00	10	200
5	5" x 60T	Wood	258.00	10	200
6	6" x 40T	Wood	280.00	10	200
6	7" x 40T	Wood	359.00	10	200
7	7" x 60T	Wood	417.00	10	200
8	8" x 40T	Wood	462.00	10	200
9	8" x 60T	Wood	534.00	10	200
10	9" x 40T	Wood	643.00	10	200
11	9" x 60T	Wood	707.00	10	200
12	10" x 40T	Wood	675.00	10	200
13	10" x 60T	Wood	771.00	10	200
14	12" x 100T	Wood	1,284.00	10	200
15	12" x 120T	Wood	1,413.00	10	200
16	14" x 100T	Wood	1,574.00	10	200
17	14" x 120T	Wood	1,703.00	10	200
18	12" x 100T	Aluminium	1,348.00	10	200
19	12" x 120T	Aluminium	1,542.00	10	200
20	14" x 100T	Aluminium	1,670.00	10	200
21	14" x 120T	Aluminium	1,798.00	10	200

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Price List for Bipico TCT Circularsaw For Metal Cutting (Cermeted)
W.E.F. 01/05/2023

Dia.	Kerf	Body	Bore	Teeth	Retail Price
Size in MM					Price Per Pc
250	2.0	1.70 1.75	32	54	11129
				60	10141
				72	10788
				80	11776
				100	15376
285	2.0	1.70 1.75	32 40	60	11129
				72	11611
				80	11941
				100	15864
				120	17988
315	2.30	2.00	32	140	20930
				54	12917
				60	12753
				72	13400
				80	14553
360	2.6	2.25 2.30	40 50	100	17658
				120	19623
				60	13900
				72	14553
				80	15047
420 425	2.7	2.25 2.30	40 50	100	18476
				120	21093
				50	17329
				60	17329
				72	18805
460	2.7	2.25 2.30	40 50	80	20112
				100	22564
				120	25346
				50	19623
				60	19623
480	2.7	2.25 2.30	40 50	72	20930
				80	21258
				100	26164
				120	29434
				50	20112
	2.7	2.25 2.30	40 50	60	21258
				72	22893
				80	23711



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Retail Price List of Bipico Supercut Files W.E.F.01/05/2023

Price in Rupees
Per 10 Nos.

MACHINIST FILES															
SIZE MM	FLAT			HALF ROUND			ROUND			SQUARE			THREE SQUARE		
	Bastard	2nd Cut	Smooth	Bastard	2nd Cut	Smooth	Bastard	2nd Cut	Smooth	Bastard	2nd Cut	Smooth	Bastard	2nd Cut	Smooth
100	2607	3030	3453	4687	5059	5291	3172	3660	4136	3647	3852	4018	3750	4032	4174
150	2607	3453	3816	5214	5572	5986	3698	3917	4200	3917	4018	4224	4008	4200	4687
200	2632	4032	4341	6613	7321	7769	4160	4224	4867	4032	4224	4701	5291	5600	5986
250	2646	4224	5316	8425	9849	10378	5380	5612	6063	5395	5624	6036	7101	7499	8052
300	3994	6255	6949	11341	11866	12906	6692	7115	7834	6692	7115	8014	8965	9414	9889
350	9325	9337	10273	14153	15348	16208	9414	9824	10763	8887	9554	9746	12058	12572	13061

MACHINIST FILES			
SIZE MM	FLAT SUPER LIGHT	FLAT HANDLE	MILL FILE
	2nd Cut	Bastard /2nd Cut	Mill Bastard
100			1990
150			2029
200			2041
250	2119	2145	2055
300			2775
350			6178

RASP FILES			SAW FILES			
FLAT WOOD RASPS	HALF ROUND WOOD RASP	HORSE RASP	SIZE MM	HEAVY / REGULA R TAPPER	SLIM TAPER	PIT SAW
Bastard	Bastard					
			100	757	783	732
			113	977	925	989
			125	1092	950	
4018	4701		150	1413	989	
5445	6011		200	2016	1620	
6370	7127		250			
8259	8695	8385	300			
9849	10787	10955	350			



MANUFACTURERS OF INDUSTRIAL SAWS & TOOLS

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REGISTERED & CORPORATE OFFICE :

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Retail Price List of Bipico Universal Holesaw W.E.F.01/05/2023

Bimetal HSS M42
8 % Cobalt
27 MM Depth (Height)



SIZE		Retail Price Per Pc in Rs.	Unit of Pack Qty
MM	INCH		
12	1/2	333	1
16	5/8	352	1
19	3/4	371	1
22	7/8	378	1
25	1	383	1
29	1.1/8	398	1
32	1.1/4	411	1
35	1.3/8	433	1
38	1.1/2	441	1
40	1.9/16	449	1
44	1.3/4	467	1
48	1.7/8	481	1
51	2	499	1
54	2.1/8	512	1
57	2.1/4	551	1
60	2.3/8	564	1
64	2.1/2	627	1
67	2.5/8	634	1
70	2.3/4	639	1
76	3	736	1
79	3.1/8	743	1
83	3.1/4	833	1
86	3.3/8	857	1
89	3.1/2	897	1
92	3.3/8	947	1
95	3.3/4	961	1
102	4	1023	1



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Retail Price List of Bipico Precision Holesaw W.E.F.01/05/2023

Bimetal HSS M42
8 % Cobalt
41 mm depth (Height)



SIZE		Retail Price Per Pc in Rs.	Unit of Pack Qty
MM	INCH		
14	9/16	448	1
16	5/8	320	1
19	3/4	333	1
22	7/8	352	1
25	1	398	1
29	1.1/8	435	1
32	1.1/4	448	1
35	1.3/8	462	1
38	1.1/2	481	1
40	1.9/16	499	1
44	1.3/4	564	1
48	1.7/8	589	1
51	2	608	1
54	2.1/8	659	1
57	2.1/4	690	1
60	2.3/8	718	1
64	2.1/2	743	1
67	2.5/8	769	1
70	2.3/4	794	1
76	3	833	1
79	3.1/8	857	1
83	3.1/4	883	1
86	3.3/8	909	1
89	3.1/2	928	1
92	3.3/8	947	1
95	3.3/4	999	1
102	4	1128	1
105	4.1/8	1216	1
108	4.1/4	1472	1
111	4.3/8	1562	1
114	4.1/2	1614	1
121	4.3/4	1792	1
127	5	1895	1
133	5.1/4	2049	1
140	5.1/2	2305	1
152	6	2432	1
160	6.5/16	2561	1
183	7.3/16	2688	1
210	8.9/32	2688	1



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Retail Price List of Bipico HSS Holesaw W.E.F.01/05/2023

Hss M2
25 MM Depth (Height)



SIZE		Retail Price Per Pc in Rs.	Unit of Pack Qty
MM	INCH		
19	3/4	613	1
22	7/8	624	1
25	1	641	1
29	1.1/8	696	1
32	1.1/4	712	1

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Retail Price List of Bipico Holesaw Accessories W.E.F.01/05/2023**Arbor with Drill**

Code No.	Description	Suitable for	Retail Price Per Pc in Rs.	Unit of Pack Qty
BPA-03	Arbor Hex Shank 9 MM	14 to 32 MM	436	1
BPA-05	Arbor Hex Shank Quick Release 9 MM	35 to 210 MM	574	1
BPA-06	Arbor Hex Shank Quick Release 11 MM	35 to 210 MM	647	1

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PRICE LIST FOR HOLES AW KIT - W.E.F.01/05/2023

Description	Retail Price in Rs.
GENERAL PURPOSE HOLES AW KIT NO.OF HOLES AW - 6 PCS. SIZE : 22MM, 29MM, 35MM, 44MM, 51MM, 64MM, HSP EJECTOR SPRING WITH ARBOR - BPA03- ARBOR HEX SHANK 9 MM SUITABLE FOR 14 TO 35 MM & BPA05-ARBOR HEX SHANK QUICK RELEASE 9 MM SUITABLE FOR 38 TO 210 MM	4939.00
PLUMBER PURPOSE HOLES AW KIT NO.OF HOLES AW - 12 PCS. SIZE : 16MM, 20MM, 22MM, 29MM, 35MM, 38MM, 40MM, 44MM, 51MM, 57MM, 65MM, 68MM HSP EJECTOR SPRING WITH ARBOR - BPA03- ARBOR HEX SHANK 9 MM SUITABLE FOR 14 TO 35 MM & BPA06- ARBOR HEX SHANK QUICK RELEASE 11 MM SUITABLE FOR 38 TO 210 MM	7409.00
UNIVERSAL PURPOSE HOLES AW KIT NO.OF HOLES AW - 14 PCS. SIZE : 16MM, 20MM, 22MM, 25MM, 29MM, 32MM, 35MM, 38MM, 44MM, 51MM, 57MM, 64MM, 68MM, 76MM HSP EJECTOR SPRING WITH ARBOR - BPA03- ARBOR HEX SHANK 9 MM SUITABLE FOR 14 TO 35 MM & BPA06-ARBOR HEX SHANK QUICK RELEASE 11 MM SUITABLE FOR 38 TO 210 MM	8644.00



General Purpose Holesaw Kit

Plumber Purpose Holesaw Kit

Universal Purpose Holesaw Kit

Terms & Conditions:-

1. Above Retail Prices are Inclusive of All Taxes.
2. Dealer discount is applicable on above Retail Price as per Bipico Dealer Sales Policy.
3. On the Dealer price GST and Insurance will be charge as applicable.
4. All Price are F.O.R. Bilimora
5. All Bank & Incidental Charges to your account.
6. The prices are subject to change without prior notice & supplies will be made at the prices prevailing at the time of dispatch.
7. Documents will be negotiated through Bank only. Interest @ 18% will be charged for delayed payment / retirements.
8. This supersedes all our previous price-lists.
9. Disputes, if any, are subject to Gandevi (Gujarat) Jurisdiction only.
10. Any product dimensional variability may occur due to variation in Raw material.

**MANUFACTURERS OF INDUSTRIAL SAWS & TOOLS**

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Retail Price of Hacksaw Frame W.E.F.01/05/2023

Sr. No.	Code No.	Product Description	Price Rs. / Pc.
1	BHF 20	Hacksaw Frame with Bimetal Blade	836.00
2	BHF 40	Rectangular Frame with LAS Hand Blade	550.00
3	BHF 44	Frame Adjustable	435.00
4	BHF 50	Tubular Frame with LAS Hand Blade	406.00
5	BHF 46	Fix type Frame with LAS Hand Blade	378.00
6	BJS 202	Junior Saw Frame with Blade	195.00
7	BPG 110	Pistol Grip Junior Saw with Blade	195.00
8	BWS 6	Handy Wire Saw with Blade	119.00

Retail Price of Pallet Saw W.E.F.01/05/2023

Sr. No.	Product Description	Size in MM	Price Rs. / Pc.
1	Bimetal Pallet Saw / Saber Saw	300 MM x 19 MM x 0.9 MM Teeth 10,14,10/14	297.00
2		200 MM x 19 MM x 0.9 MM Teeth 10,14,10/14	248.00

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PRICE LIST OF PRECISION TCT ANNULAR CUTTER w.e.f. 01/05/2023

Diameter MM	Shank Dia MM	Cutting Depth MM	Price List Rs./Pc	Cutting Depth MM	Price List Rs./Pc
12	19.5	40	3464	50	3918
13	19.5	40	3464	50	3918
14	19.5	40	3464	50	3918
15	19.5	40	3464	50	3918
16	19.5	40	3464	50	3918
17	19.5	40	3464	50	3918
18	19.5	40	3464	50	3918
19	19.5	40	3464	50	3918
20	19.5	40	3464	50	3918
21	19.5	40	3464	50	3918
22	19.5	40	3577	50	4031
23	19.5	40	3577	50	4031
24	19.5	40	3577	50	4031
25	19.5	40	3577	50	4031
26	19.5	40	4031	50	4542
27	19.5	40	4031	50	4542
28	19.5	40	4031	50	4542
29	19.5	40	4031	50	4542
30	19.5	40	4031	50	4542
31	19.5	40	4031	50	4542
32	19.5	40	4770	50	5423
33	19.5	40	4770	50	5423
34	19.5	40	4770	50	5423
35	19.5	40	4770	50	5423
36	19.5	40	5451	50	6160
37	19.5	40	5451	50	6160
38	19.5	40	5451	50	6160
39	19.5	40	5451	50	6160
40	19.5	40	5451	50	6160

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PRICE LIST OF PRECISION TCT ANNULAR CUTTER w.e.f. 01/05/2023

Diameter MM	Shank Dia MM	Cutting Depth MM	Price List Rs./Pc	Cutting Depth MM	Price List Rs./Pc
41	19.5	40	5451	50	6160
42	19.5	40	6644	50	7523
43	19.5	40	6644	50	7523
44	19.5	40	6644	50	7523
45	19.5	40	6644	50	7523
46	19.5	40	7154	50	8119
47	19.5	40	7154	50	8119
48	19.5	40	7154	50	8119
49	19.5	40	7154	50	8119
50	19.5	40	7552	50	8517
51	19.5			50	8517
52	19.5			50	9142
53	19.5			50	9511
54	19.5			50	9710
55	19.5			50	9936
56	19.5			50	10391
57	19.5			50	10709
58	19.5			50	10845
59	19.5			50	11015
60	19.5			50	11242

Note:

- [1] HSN Code 82077090
- [2] TCT Annular Cutter will be supply with Weldon Shank and as per requirement it can be supply with Universal Shank.
- [3] TCT Annual Cutter will be also supply upto 150 MM Diameter and cutting depth of 75MM and 100 MM
- [4] All Government taxes will be charge extra.

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PRICE LIST OF UNIVERSAL HSS ANNULAR CUTTER w.e.f. 01/05/2023

Diameter MM	Cutting Depth MM	Price List Rs. / Pc	Cutting Depth MM	Price List Rs. / Pc
12	25	1363	50	1976
13	25	1476	50	1976
14	25	1602	50	2158
15	25	1704	50	2215
16	25	1845	50	2316
17	25	1908	50	2384
18	25	1965	50	2465
19	25	1998	50	2465
20	25	2186	50	2725
21	25	2271	50	2806
22	25	2397	50	3021
23	25	2499	50	3237
24	25	2612	50	3407
25	25	2703	50	3407
26	25	2924	50	3521
27	25	3066	50	3692
28	25	3112	50	3946
29	25	3146	50	4123
30	25	3237	50	4201
31	25	3407	50	4316
32	25	3521	50	4372
33	25	3606	50	4623
34	25	3827	50	4838
35	25	3975	50	5082
36	25	4316	50	5360
37	25	4372	50	5763
38	25	4463	50	5905
39	25	4532	50	6104
40	25	4770	50	6286

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PRICE LIST OF UNIVERSAL HSS ANNULAR CUTTER w.e.f. 01/05/2023

Diameter MM	Cutting Depth MM	Price List Rs. / Pc	Cutting Depth MM	Price List Rs. / Pc
41	25	5082	50	6841
42	25	5451	50	7120
43	25	5609	50	7381
44	25	5792	50	7636
45	25	6160	50	7921
46	25	6314	50	8176
47	25	6530	50	8318
48	25	6779	50	8688
49	25	6927	50	8994
50	25	7154	50	9278

Note:

- [1] HSN Code 82077090
- [2] HSS Annular Cutter will be supply with Weldon Shank and as per requirement it can be supply with Universal Shank.
- [3] All Government taxes will be charge extra.

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**Pilot Pin for TCT and Hss Annular Cutter
w.e.f. 01/05/2023**

Pin Size	Cutting Depth	Price List Rs. / Pc
6.34 MM x 77 MM	40 MM & 55 MM	472
6.34 MM x 90 MM	40 MM & 55 MM	472
6.34 MM x 106 MM	40 MM & 55 MM	574
6.34 MM x 130 MM	40 MM & 55 MM	574
7.98 MM x 77 MM	40 MM & 55 MM	472
7.98 MM x 90 MM	40 MM & 55 MM	472
7.98 MM x 106 MM	40 MM & 55 MM	574
7.98 MM x 130 MM	40 MM & 55 MM	574
7.98 MM x 155 MM	40 MM & 55 MM	574

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Terms & Conditions for All Products:

- 1 Above Retail Prices are Inclusive of All Taxes.
- 2 Dealer discount is applicable on above Retail Price as per Bipico Dealer Sales Policy.
- 3 On the Dealer price GST and Insurance will be charge as applicable.
- 4 All prices are F.O.R. Bilimora.
- 5 All Bank & Incidental Charges to your account.
- 6 The prices are subject to change without prior notice & supplies will be made at the prices prevailing at the time of despatch.
- 7 Documents will be negotiated through Bank only. Interest @ 18% will be charged for delayed payments/ retirements.
- 8 This supersedes all our previous price-lists.
- 9 Disputes, if any, are subject to Gandevi (Gujarat) Jurisdiction only.
- 10 Any product dimensional variability may occur due to variation in Raw material.

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